THE DEXTER CORPORATION -- POLYURETHANE HARDENER -- 8030-00-498-5268

============= Product Identification ========================

Product ID:POLYURETHANE HARDENER

MSDS Date:05/24/2000

FSC:8030

NIIN:00-498-5268

Status Code:A

Kit Part:Y

MSDS Number: CLJNB === Responsible Party ===

Company Name: THE DEXTER CORPORATION

Address:1 EAST WATER STREET

City:WAUKEGAN

State:IL ZIP:60085 Country:US

Info Phone Num:847-623-4200

Emergency Phone Num:(800)424-9300 Preparer's Name:HENRY SIMMONS

Chemtrec In

d/Phone:(800)424-9300

CAGE:91342

=== Contractor Identification ===

Company Name: DEXTER CORP THE PACKAGING PRODUCTS DIV

Address:1-7 E WATER ST Box:City:WAUKEGAN

State:IL

ZIP:60085-5614 Country:US

Phone:847-623-4200

CAGE:91342

======= Composition/Information on Ingredients ========

Ingred Name: HEXAMETHYLENE DIISOCYANATE

CAS:822-06-0

RTECS #:MO1740000

<: Wt:10.

ACGIH TLV:0.034 MG/M3;.005 PPM

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: HEXAMETHYLENE DIISOCYANATE HOMOPOLYMER

CAS:2

8182-81-2 RTECS #:NQ9170000 Minumum % Wt:70. Maxumum % Wt:80.

Ingred Name: BUTYL ACETATE

CAS:123-86-4

RTECS #:AF7350000

Minumum % Wt:10.

Maxumum % Wt:20.

OSHA PEL:710 MG/M3;150 PPM ACGIH TLV:713 MG/M3;150 PPM ACGIH STEL:950 MG/M3;200 PPM

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:XYLENE

CAS:1330-20-7

RTECS #:ZE2100000

Minumum % Wt:10.

Maxumum % Wt:20.

ACGIH TLV:434 MG/M3;100 PPM

ACGIH STEL:651 MG/M3;150 PPM

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

======= Hazards Ide ntification =========

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:ACUTE: OVER EXPOSURE BY INHALATION MAY CAUSE IRRITATION OF THE RESPIRATORY TRACT, HEADACHE, HEADACHE, DIZZINESS, DIZZINESS OR DROWSINESS. CHRONIC: THESE HAZARDOUS MATERIALS LISTED IN SECTION II MAY AF FECT THE FOLLOWING ORGANS: RESPIRATORY TRACT- CENTRAL NERVOUS SYSTEM - KIDNEYS - LIVER - CARDIAC SENSITIZATION.

Effects of Overexposure:SKIN OR EYE CONT

ACT: IRRITANT TO THE EYES AND SKIN.

First Aid:INHALATION: REMOVE FROM EXPOSURE. EYE CONTACT: FLUSH IMMEDIATELY WITH LARGE AMOUNTS OF RUNNING WATER FOR AT LEAST 15 MINUTES. SKIN CONTACT: REMOVE CONTAMINATED CLOTHING AND WASH SKIN WITH SOAP AND WAT ER. INGESTION: DRINK WATER. AS NECESSARY, CONSULT A PHYSICIAN FOR ANY OF THOSE CONDITIONS

Extinguishing Media:USE WATER FOG, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
======== Accidental Release Measures ==========
Spill Release Procedures:REMOVE ALL SOURCES OF IGNITION. AVOID BREATHING VAPORS, VENTILATE AREA, AND REMOVE WITH INERT ABSORBENT AND NON-SPARKING TOOLS. DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS. BEFO RE ATTEMPTING TO CLEAN UP. SEE SECTION II.
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Handling and Storage Precautions:DO NOT TALKE INTERNALLY. CONTAINERS SHOULD BE GROUNDED WHEN POURING. AVOID FREE SPILL OF LIQUID IN EXCESS OF A FEW INCHES. MAKE SURE THE DRUM IS COMPLETELY EMPTY BEFORE ATTEMPTING TO WELD OR BREEZE. THE DRUM SHOULD BE INDUSTRIALLY CLEANED PRIOR TO REUSE.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:WHERE GENERAL DILUTION OR LOCAL EX HAUST FAILS TO ADEQUATELY DILUTE THE WA/PEL OF THE MATERIAL, THEN RESPIRATORY PROTECTION SHOULD USED AS FOLLOWS: IN ACCORD WITH 29CFR 1910.134, USE NIOSH/MSHA APPROVE D AIR TYPE RESPIRATORS OR HOODS FOR ENCLOSED AND CONFINED AREAS. AIR PURIFYING RESPIRATORS MAY BE USED FOR OTHER AREAS. Ventilation:PROVIDE GENERAL DILUTION OR LOCAL EXHAUST VENTILATION TO KEEP THE TWA AND LELE BELOW ACCEPTABLE LIMITS AND TO REMOVE DECOMPOSITION PRODUCTS. Protective Gloves:CHEMICAL RESIS TANT GLOVES ARE REQUIRED OR REPEATED CONTACT. Eye Protection:USE SAFETY EYEWEAR DESIGNED TO PROTECT AGAINST SPLASH OF LIQUIDS.
Supplemental Safety and Health
======================================
Boiling Pt:>93.3C, 200.F B.P. Text:200-382F Vapor Density:>AIR VOC Grams/Liter:2.2
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES Hazardous Decomposition Products:FUMES MAY CONTAIN CARBON MONOXIDE

lash Point Method:SCC

Flash Point:=24.4C, 76.F Lower Limits:1.10 AND
OXIDES OF NITROGEN. MAY PRODUCE HAZARDOUS FUMES WHEN TO

========= Regulatory Information ============================

SARA Title III Information:SARA 313, HEXAMETHYLENE DIISOCYANATE 822-06-02 2%, XYLENE 1330-20-7 13%

Federal Regulatory Information: CLEAN AIR ACT, HEXAMETHYLENE DIISOCYANATE 822-06-02 2%, XYLENE 1330-20-7 13%

State Regulatory Information: NEW JERSEY RIGHT TO KNOW LAW INGREDIENTS.

HEXAMETHYLENE DIISOCYANATE 822-06-0, (HOMO

POLYMER) HEXAMETHYLENE

DECOMPOSITION AS IN WELDING.

DIISOCYANATE 28182-81-2, BUTYL ACETATE 123-86-4, XYLENE 1330-20-7

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