Product ID:S-W 2216 B/A PART A GRAY EPOXY ADHV. 32.

MSDS Date:04/18/1995

FSC:8040

NIIN:00-145-0019

MSDS Number: CKBQB === Responsible Party ===

Company Name: 3M GENERAL OFFICES

Address:3M CENTER

City:ST. PAUL

State:MN

ZIP:55144-1000

Country:US

Info Phone Num:612-733-1110

Emergency Phone Num:651-733-1110

CAGE:04963

=== Contractor Identification =

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Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

======= Composition/Information on Ingredients ========

Ingred Name: AMINE TERMINATED POLYMER- N.J. TRADE SECRET (T.S.) REGISTRY

NO. 04499600-5569P RTECS #:AT1005687 Minumum % Wt:55. Maxumum % Wt:70.

Ingred Name:CAOBIN

CAS:1332-58-7

RTECS #:GF1670500

Minumum % Wt:30.

Maxumum % Wt:45.

**OSHA** 

PEL:10 MG/M3 ACGIH TLV:2 MG/M3

Ingred Name: CARBON BLACK

CAS:1333-86-4

RTECS #:FF5800000 Minumum % Wt:.01 Maxumum % Wt:.1 OSHA PEL:3.5 MG/M3 ACGIH TLV:3.5 MG/M3

Routes of Entry: Inhalation:NO Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:EYE CONTACT:CHEMICAL RELATED EYE

BURNS(CHEMICAL CORROSIVITY):CLOUDY APPEARANCE OF CORNEA,CHEMICCAL BURNS,PAIN,TEARING,UL

CERS, IMPAIRED VISION/LOSS OF VISION. VAPORS

FROM HEATED MATERIAL MAY CAUSE EYE IR RITATION.DUST CREATED BY CUTTING, GRINDING, SANDING, MACHINING MAY CAUSE EYE IRRITATION.SKIN CONTACT: ALLERGIC SKIN

REACTION:REDNESS,SWELLING,BLISTERING,&ITCHING.MILD SKIN IRRITATION REDNESS,SWELLING&ITC HING.\*

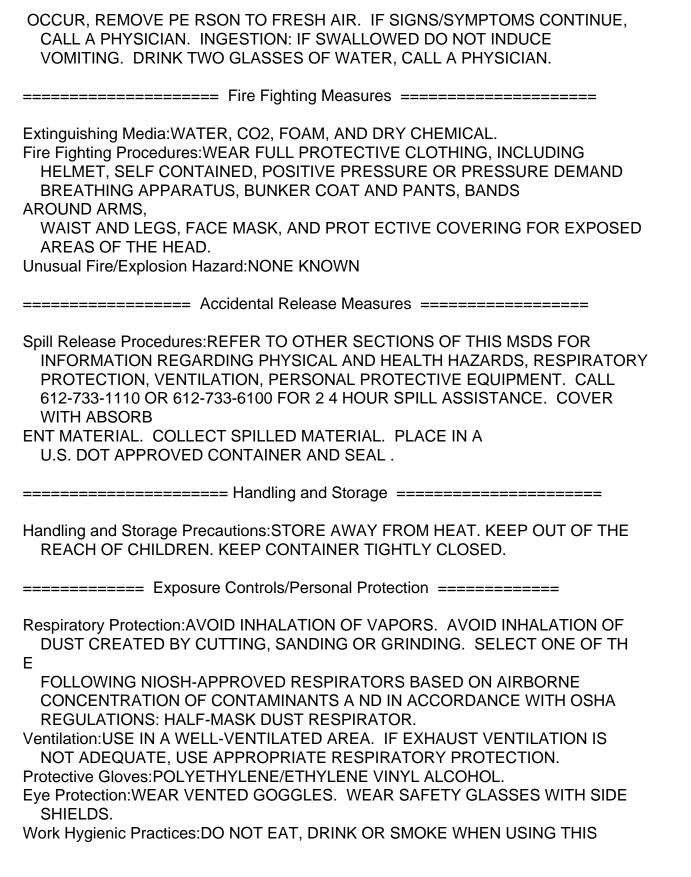
Effects of Overexposure:\*INH:IRRTATION(UPPER RESP.SORENESS OF NOSE&THROAT,COUGHING&SNEEZING.VAPORS OF HEATED MATERIAL:RESP.SYSTEM IRRTATION.DUST F/CUTTING,GRINDING,SANDING,/MACHININNG:IRRITATION OF

RESP.SYSTEM.INGESTION:IRRT ATION OF GI

TISSUES:PAIN, VOMITING, ABDOMINAL TENDERNESS, NAUSEA, BLOOD IN VOMITUS&FECES. EXPOSURE IN NORMAL STORAGE&HANDLING HAS NOT BEEN REPORTED-CAUSE SIGNIFICANT ADVERSE HEALTH EFFECTS. UNDER NORMAL PRO CESSING CONDITIONS, E.G. GRINDING/HEATING, MAY RELEASE FUMES&VAPORS OF PROCESS RELEASES MAY PRODUCE IRRITATION/ANY HEALTH EFFECTS LISTED ABOVE WHEN EMISSIONS ARE PRESENT@ELEVATED CONCENTRATIONS. USE W/APP ROPRIATE LOCAL EXHAUST V

ENTILATION.

First Aid:EYE CONTACT: IMMEDIATELY FLUSH EYES WITH LARGE AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET IMMEDIATE MEDICAL ATTENTION. SKIN CONTACT: IMMEDIATELY WASH SKIN WITH SOAP AND LARGE AMOUNTS OF WATER. REMOVE CONTAMINATED CLOTHING. IF SIGNS/SYMPTOMS OCCUR, CALL A PHYSICIAN. WASH CONTAMINATED CLOTHING BEFORE REUSE AND DISPOSE OF CONTAMINATED SHOES. INHALATION: IF SIGNS/SYMPTOMS



========= Stability and Reac

tivity Data ========

Stability Indicator/Materials to Avoid:YES

HEAT IS GENERATED DURING CURE. DO NOT CURE A MASS LARGER THAN 50-GRAMS IN A CONFINED SPACE TO PREVENT A PREMATURE REACTION (EXOTHERMIC) WITH PRODUCTION OF INTENSE HEAT AND SMOKE. Hazardous Decomposition Products:CO, CO2, OXIDES OF NITROGEN, AMINE COMPOUNDS, TOXIC VAPORS, GASES OR PARTICULATES.

======= Disposal Considerations ===========

Waste Disposal Methods:CURE PRODUCT ACCORDING T O PRODUCT INSTRUCTIONS.

INCINERATE UNCURED WASTE IN AN INDUSTRIAL OR COMMERCIAL INCINERATOR. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL.

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