Product ID:N-HEPTANE, PRIMARY REFERENCE FUEL (PRF) MSDS Date:10/31/1995 FSC:6810 NIIN:00-470-4631 MSDS Number: CGMVJ === Responsible Party === Company Name: PHILLIPS 66 COMPANY Address:758 ADAMS BLDG City:BARTLESVILLE State:OK ZIP:74004 Country:US Info Phone Num:918-661-9091/7297 (MSDS) Emergency Phone Num:918-661-8118 Resp. Party Other MSDS Num .: P07444 CAGE:46935 === Contractor Identification === Company Name: HOC INDUSTRIES, INC Address:3511 N. OHIO Box:2609 City:WICHITA State:KS ZIP:67219 Country:US Phone:316-838-4663 CAGE:0A9L8 Company Name: PHILLIPS PETROLEUM CO Address:613 ADAMS Box:City:BARTLESVILLE State:OK ZIP:74004 Country:US Phone:800-234-6603 Contract Num:SPO450-00-M-SH52 CAGE:46935 Company Name: PHOENIX INDUSTRIES INC Address:1519 CHAMBERLAYNE PARKWAY Box:City:RICHMOND State:VA ZIP:23222 Country:US Phone:804-264-5183/FAX: 264-5

535 Contract Num:SP0450-00-M-D041 CAGE:0YED2

Ingred Name:N-HEPTANE CAS:142-82-5 RTECS #:MI7700000 = Wt:100. Other REC Limits:NONE RECOMMENDED OSHA PEL:400 PPM ACGIH TLV:400 PPM/500STEL;9596

LD50 LC50 Mixture:NO DATA PROVIDED BY RESPONSIBLE PARTY. Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:EYE: MAY CAUSE MILD I RRITATION. SKIN:

MAY CAUSE BURNING & ITCHING, ESPECIALLY AFTER PROLONGED & DIRECT CONTACT WITH LIQUID. INHALATION: MAY CAUSE IRRITATION TO MUCOUS MEMBRANES OF RESPIRATORY TRACT, N AUSEA, LOSS OF APPETITE, LASSITUDE, LIGHT-HEADENESS, GIDDINESS, DIZZINESS, & INCOORDINATION. RESPIRATORY ARREST, CONVULSIONS, SEMI-CONSCIIOUSNESS OR UNCONSCIOUSNESS MAY RESULT FROM EXTREME EXPOSURE. I NGESTION: MAY CAUSE WEAKNESS AND GASTROINTESTINAL TRACT IRRITATION. IF SWALLOWED, MAY B

E ASPIRATED RESULTING IN INFLAMMATION & POSSIBLE FLUID ACCUMULATION IN THE LUNGS.

Explanation of Carcinogenicity:NO DATA PROVIDED BY RESPONSIBLE PARTY. Effects of Overexposure:IRRITATION, DRY SKIN, TEARING, BLURRED VISION,

REDNESS, DEFATTING, HEADACHE, DIZZINESS, WEAKNESS, FATIGUE, NAUSEA, VOMITING, DIARRHEA, UNCONSCIOUSNESS.

Medical Cond Aggravated by Exposure:INDIVIDUALS WITH PRE-EXISTING DISEASES OF THE EYE, SKIN, RESPIRATORY TRACT, CNS MAY HAVE INCREASED SUSCEPTIBILITY TO

THE TOXICITY OF EXCESSIVE EXPOSURES.

First Aid:GET MEDICAL HELP IF SYMPTOMS PERSIST. INHALED: MOVE TO FRESH AIR. IF BREATHING DIFFICULT GIVE OXYGEN. IF BREATHING CEASES, GIVE ARTIFICIAL RESPIRATION FOLLOWED BY OXYGEN. EYES: IMMEDIATELY FLUSH WITH WATER FOR 15 MINUTES. HOLD EYELIDS OPEN. SKIN:WASH WITH SOAP & WATER FOR 15 MINUTES. INGESTION: DO NOT INDUCE VOMITING. SEEK IMMEDIATE MEDICAL ATTENTION. NOTE T O PHYSICIAN: GASTRIC LAVAGE USING A CUF FED ENDOTRACHEAL TUBE MAY BE PERFORMED AT YOUR DISCRETION.

Flash Point Method:TCC Flash Point:=-3.7C, 25.F ASTM D56 Lower Limits:1.0 Upper Limits:7.0 Extinguishing Media: DRY CHEMICAL, FOAM, CARBON DIOXIDE Fire Fighting Procedures: EVACUATE AREA. SHUT OFF SOURCE. USE SELF-CONTAINED BREATHING APPARATUS AND OTHER PROTECTIVE EQUIPMENT AND/OR GARMENTS IF CONDITIONS WARRENT. WA TER FOG OR SPRAY MAY BE USED TO COOL EXPOSED CONTAINERS/E QUIPMENT. DO NOT SPRAY DIRECTLY ON FIRE, PRODUCT WILL FLOAT AND COULD BE REIGNITED ON SURFACE OF WATER. Unusual Fire/Explosion Hazard: CARBON OXIDES FORMED WHEN BURNED. HIGHLY FLAMMABLE VAPORS WHICH ARE HEAVIER THAN AIR MAY ACCUMULATE IN LOW AREAS AND/OR SPREAD ALONG GROUND AWAY FROM HANDLING SITE. Spill Release Procedures: EVACUATE UNNECESSARY PERSONNE L. WEAR APPROPRIATE PPE. SHUT OFF SOURCE IF POSSIBLE & CONTAIN SPILL. PROTECT FROM IGNITION. KEEP FROM WATER SOURCES & SEWERS. ABSORB IN DRY, INERT MATERIAL. TRANSFER TO D ISPOSAL DRUMS USING NON-SPARKING EQUIPMENT. Neutralizing Agent:NO DATA PROVIDED BY RESPONSIBLE PARTY. Handling and Storage Precautions: STORE IN TIGHTLY CLOSED CONTAINERS IN WELL-VENTILATED AREA AWAY FROM IGNITION SOURCES & STRONG OXIDIZER S. BOND & GROUND DURING TRANSFER. HEPTANE WILL ATTACK SOME FORMS OF PLASTIC & RUBBER. Other Precautions: AVOID CONTACT WITH EYES, SKIN, CLOTHING. AVOID BREATHING VAPORS, MIST, FUME, DUST. DO NOT SWALLOW, MAY BE ASPIRATED INTO LUNGS. WEAR PPE AND APPROPRIATE GARMENTS. WASH THROUGHLY AFTER HANDLING. LAUNDE R CONTAMINATED CLOTHES BEFORE REUSE. USE WITH ADEQUATE VENTILATION. 

Respiratory Protection:NOT GENERA

LLY REQUIRED UNLESS NEEDED TO PREVENT RESPIRATORY IRRITATION. IF EXPOSURE TO CONCENTRATIONS ABOVE THE RECOMMENDED EXPOSURE LIMIT IS POSSIBLE, USE NIOSH/MSHA-APPROVED SELF-CONTAINED BREATHING APPARATUS (SCBA). Ventilation: USE ADEQUATE VENTILATION TO CONTROL CONCENTRATION BELOW RECOMMENDED EXPOSURE LIMITS. Protective Gloves: USE GLOVES RESISTANT TO THE MATERIAL BEING USED (BUNA-N OR POLYVINYL ALCOHOL) Eye Protection: SAFETY GLASSES WITH SIDE SHIELDS. CHEM GOGGLES/FACE SHIELD FOR SPLASH PROTECT Other Protective Equipment: PPE RECOMMENDED IS BASED ON NORMAL USES & CONDITIONS. FOR SPECIAL/UNUSUAL CONDITIONS, CONSULT INDUSTRIAL HYGIENIST OR OTHER EXPERTS. Work Hygienic Practices: AVOID CONTACT WITH EYES, SKIN, CLOTHING. AVOID BREATHING VAPORS, MIST, FUME, DUST. WASH THOROUGHLY AFTER HANDLING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE. Supplemental Safety and Health NO DATA PROVIDED BY RESPONSIBLE PARTY. =================== Physical/Chemical Properties HCC:F2 Boiling Pt:=98.3C, 209.F Vapor Pres:83 MM HG @ 100F (38C) Vapor Density:3.4 Spec Gravity:0.688 @ 60/60F Evaporation Rate & amp; Reference:>1 (BUTYL ACETATE=1) Solubility in Water:NEGLIGIBLE Appearance and Odor: CLEAR LIQUID - MILD, SWEET ODOR Percent Volatiles by Volume:100 Stability Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS, OXYGEN Hazardous Decomposition Products: CARBON OXIDES FORMED W HEN BURNING Toxicological Information:SUBCHRONIC AND CHRONIC EFFECTS OF OVEREXPOSURE: NO KNOWN APPLICABLE INFORMATION. OTHER HEALTH EFFECTS: NO KNOWN APPLICABLE INFORMATION. TARGET ORGAN TOXIN: LUNG ASPIRATION HAZARD. Ecological:NO DATA PROVIDED BY RESPONSIBLE PARTY. 

Waste Disp

osal Methods:INSURE CONFORMITY WITH ALL APPLICABLE DISPOSAL REGULATIONS. INCINERATE OR PLACE IN PERMITTED WASTE MANAGEMENT FACILITY.

Transport Information:SHIPPING NAME: HEPTANES. HAZARD CLASS: 3 (FLAMMABLE LIQUID). ID NUMBER: UN1206. PACKING GROUP II. MARKING: HEPTANES, UN1206. LABEL: FLAMMABLE LIQUID. PLACARD: FLAMMABLE/1206. SHIPPING DESCRIPTION: HEP TANES, 3, UN1206, PG II. PACKAGING REFERENCES: 49

CFR 173.150, 173.202, 173.242.

SARA Title III Information:AS OF THE PREPARATION DATE, THIS PRODUCT DID NOT CONTAIN A CHEMICAL OR CHEMICALS SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT O F 1986 AND 40 CFR PART 372.

Federal Regulatory Information:RCRA CLASSIFICATION: IGNITABLE (D001). PRIOR TO DISPOSAL CONTACT YOUR ENVIRONMENTAL CONTACT TO DETERMINE

IF TCLP (EPA TEST METHOD 1311) IS REQUIRED. REFERENCE 40 CFR PART 261. HAZARD CLASSIFICATION: T HIS PRODUCT MEETS THE FOLLOWING HAZARD DEFINITIONS AS DEFINED BY THE OCCUPATIONAL SAFETY AND HEALTH HAZARD COMMUNICATION STANDARD (29 CFR SECTION 1910.1200): FLAMMABLE LIQUID, HEALTH HAZARD (SECTION F [ACUTE/CHRONIC]). State Regulatory Information:NO DATA PROVIDED BY RESPONSIBLE PARTY.

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ovided with this information by the compiling agencies): This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever, expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this information to their particular situation.