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Product ID:ALLOY 605,5796 MSDS Date:05/01/1997

FSC:3439

NIIN:00-554-5041

MSDS Number: CFKRH === Responsible Party ===

Company Name: AUFHAUSER BROTHERS CORP

Address:39 WEST MALL

City:PLAINVIEW

State:NY

ZIP:11803-4209 Country:US

Info Phone Num:516-694-8696

Emergency Phone Num:516-694-8696/800-645-9486

CAG E:59401

=== Contractor Identification ===
Company Name:AUFHAUSER CORP

Address:39 WEST MALL Box:City:PLAINVIEW

State:NY

ZIP:11803-4209 Country:US

Phone:212-757-6824/FAX: 516-694-8690

CAGE:59401

======= Composition/Information on Ingredients ========

Ingred Name: MANGANESE (SARA 313)

CAS:7439-96-5

RTECS #:OO9275000 Fraction by Wt: 1 - 2%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:C, 5 MG/M3 (FUME) ACGIH TLV:0.2 MG/M3; 9596

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Fraction

by Wt: 1% MAX

Other REC Limits: NONE RECOMMENDED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9596

Ingred Name: CHROMIUM (SARA 313) (CERCLA)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 19 - 21%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9596

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: NICKEL (SARA 313) (CERCLA)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 9 - 11%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9596

Ingred Name:TU

NGSTEN, AS W, SOLUBLE COMPOUNDS.

CAS:7440-33-7

RTECS #:YO7175000 Fraction by Wt: 14 - 16%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:NOE ESTABLISHED ACGIH TLV:1 MG/M3/3 STEL; 9596

Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500 Fraction by Wt: 3% MAX

Other REC Limits: NONE RECOMMENDED

OSHA PEL:10 MG/M3 (TDUST)

ACGIH TLV:5 MG/M3 (OXIDE FUME)

Ingred Name: COBALT (SARA 313)

CAS:7440-48-4

RTECS #:GF8750000 Fraction by Wt: BALANCE

Other REC Limits: NONE RECOMMENDED

OSHA PEL:0.1 MG/M3 ACGIH TLV:0.02 MG/ LD50 LC50 Mixture:LD50 (ORAL RAT) IS NOT RELEVANT.

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:TARGET ORGANS:EYES, SKIN, CNS,

RESPIRATORY TRACT. ACUTE- INHALING FUMES CAN CAUSE IRRITATION, DIZZINESS, WATERY EYES, HEADACHE, NAUSEA, COUGHING, CHEST PAINS.

ARC RAYS CAN INJURE EYES & BURN SKIN. ELE CTRIC S

HOCK CAN KILL. IR

RADIATION CAN INJURE EYES. INGESTION IS UNLIKELY. CHRONIC- MAY CAUSE LUNG DAMAGE, SIDEROSIS.

Explanation of Carcinogenicity: CONTAINS CHROMIUM.

Effects of Overexposure:IRRITATION, SKIN DERMATITIS OR ECZEMA, COUGH, WHEEZING AND SHORTNESS OF BREATH, DECREASED PULMONARY FUNCTION, HEADACHE, NAUSEA, VOMITING, WEAKNESS, CONVULSIONS, RESPIRATORY AND SKIN SENSITIZATION, BUR NS, FEVER

Medical Cond Aggravated by Exposure:INDIVIDUALS WITH PRE-EXISTING DISEASES OF TH

E EYE, SKIN, RESPIRATORY TRACT MAY HAVE INCREASED SUSCEPTIBILITY TO THE TOXICITY OF EXCESSIVE EXPOSURES.

First Aid:GET MEDICAL ATTENTION IF SYMPTOMS PERSIST. EMPLOY FIRST AID TECHNIQUE RECOMMENDED BY RED CROSS. IF BREATHING IS DIFFICULT, PROVIDE OXYGEN/CPR. FOR ELECTRIC SHOCK, DISCONNECT POWER. FOR ARC BURNS, APPL Y COLD, CLEAN COMPRESSES & CALL A PHYSICIAN. IF EYE CONTACT, FLUSH WITH WATER FOR 15 MINUTES.

IF SKIN CONTACT, WASH

WITH SOAP & WATER. INGESTION UNLIKELY (WIRE).

============= Fire Fighting Measures ========================

Flash Point:NONE

Lower Limits:NOT RELEVANT Upper Limits:NOT RELEVANT

Extinguishing Media:TO EXTINGUISH METAL FIRE, USE DRY SAND, DRY GRAPHITE OR OTHER CLASS "D" FIRE EXTINGUISHING POWDER.

Fire Fighting Procedures:TREAT AS A METALLIC FIRE. WEAR PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard

:NONE
========= Accidental Release Measures ==========
Spill Release Procedures:NOT RELEVANT Neutralizing Agent:NOT RELEVANT
=========== Handling and Storage ===========
Handling and Storage Precautions:STORE IN DRY PLACE AWAY FROM ACIDS. KEEP OUT OF REACH OF CHILDREN. Other Precautions:AVOID EYE OR SKIN CONTACT. AVOID BREATHING FUMES. USE WITH ADEQUATE VENTILATION. WASH THOROUGHLY AFTER HANDLING AND BEFORE EATING AND DRINKING. REMOVE CON TAMINATED CLOTHING. LAUNDER BEFORE REUSE.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:USE NIOSH APPROVED SUPPLIED AIR RESPIRATORY PROTECTION OR RESPIRABLE FUME RESPIRATOR WHEN WELDING, BRAZING OR SOLDERING IN CONFINED SPACE OR WHERE LOCAL EXHAUST VENTILATION DOES NOT KEEP EXPOSURE BELO W TLV.  Ventilation:LOCAL EXHAUST VENTILATION SHOULD BE USED TO CONTROL EXPOSURE TO AIRBORNE FUMES OR DUST WHENEVER POSSIBLE.  Protective Gloves:W ELDER'S (HEAT RESISTANT) WHEN WELDING Eye Protection:WELDER'S GOGGLES WHEN WELDING Other Protective Equipment:EYE WASH STATION, SAFETY SHOWER, APRON (ALUMINIZED), EAR PROTECTION (TO AVOID EXCESSIVE NOISE)  Work Hygienic Practices:OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND RECOMMENDED PROCEDURES. Supplemental Safety and Health
========= Physical/Chemical Properties ==========
HCC:N1 NRC/State Lic Num:NOT RELEVANT Viscosity:NOT RELEVANT Evaporation Rate & Description Reference

:NOT RELEVANT	
Solubility in Water:INSOLUBLE	
Appearance and Odor:WELDING ROD	

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES STRONG ACIDS

Stability Condition to Avoid:NONE

Hazardous Decomposition Products:WELDING FUMES (OXIDES OF METAL BEING WELD) & GASES SUCH AS OZONE, CARBON MONOXIDE, CARBON DIOXIDE

====== Disposal Considerations ===========

Waste Disposal Methods:PREVENT WASTE FROM CONTAMINATING SUR ROUNDING

ENVIRONMENT. KEEP PERSONNEL AWAY. DISCARD ANY PRODUCT, RESIDUE, DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE W ITH LOCAL, STATE AND FEDERAL REGULATIONS.

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