Product ID:EPK 0608 HARDENER, #AB0608 MSDS Date:05/22/1997 FSC:8040 NIIN:00-539-7798 Kit Part:Y MSDS Number: CDVJZ === Responsible Party === Company Name: THE DEXTER CORPORATION Address:ONE DEXTER DRIVE City:SEABROOK, State:NH ZIP:03874 Country:US Info Phone Num:603-474-5541 Emergency Phone Num:800-424-9300 (CHEMTREC Preparer's Name: KEN DECOSTA CAGE:0KZ46 === Contractor Identification === Company Name: DEXTER CORP DEXTER ELECTRONIC MATERIALS Address:15051 E DON JULIAN RD Box:City:INDUSTRY State:CA ZIP:91746-1282 Country:US Phone:626-968-6511 CAGE:79436 Company Name: THE DEXTER CORPORATION City:CHAGRIN FALLS State:OH ZIP:44022 Country:US Phone:800-669-0053 CAGE:0KZ46

Ingred Name:1-2,4,6-TRI(DIMETHYLAMINO METHYL) PHENOL CAS:90-72-2 RTECS #:SN3500000 Fraction by Wt: 5-10.0% Other REC Limits:NONE RECOMMENDED OSHA PEL:5 PPM ACGIH TLV:5 PPM

Ingred Name:MERCAPTAN-TERMINATED PHENOL Fraction by Wt: 60-100% Other REC Limits:NONE RECOMMENDED

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:EYE: SEVERE IRRIT, POSSIBLE CORNEAL DAMAGE. SKIN: SEVERE IRRIT PERSISTENT LESIONS, ALLERGENIC, (SENSITIZATION DERMATITIS), ABSORPTION. INHAL: IRRIT TO RESPIRATORY TRACT. INGEST: SLIGHTLY TOXIC.

Medical Cond Aggravated by Exposure:MAY AGGRAVATE EXISTING SKIN/EYE/LUNG CONDITIONS.

First Aid:EYE: FLUSH W/PLENTY WATER >15 MINS, GET MED AID, LIFT LIDS. WASHING W/IN 1 MINUTE IS ESSENTIAL. SKIN: WASH THOROUGHLY W/SOAP & WATER, REMOVE/WASH CONTAM CLOTHES. INGEST: GIVE WATER, CALL DR, NEVER GIV E ANYTHING BY MOUTH TO UNCONSCIOUS PERS ON, DONT INDUCE VOMIT, IF VOMIT, CLEAR AIRWAY, GET MED AID. INHAL: GET FRESH AIR.

Flash Point Method:COC Flash Point:315F,157C Extinguishing Media:CARBON DIOXIDE, DRY CHEMICAL, FOAM. Unusual Fire/Explosion Hazard:NONE

Spill Release Procedures: CLEANUP & DISPOSAL SHOULD BE IN ACCORDANCE W/FEDERAL/STATE/LOCAL ENVIRONMENTAL CONTROL REGULATIONS.

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Handling and Storage Precautions:STORE IN COOL, DRY PLACE IN TIGHTLY CLOSED CONTAINERS. Other Precautions:AVOID BREATHING VAPORS/SKIN/EYE CONTACT.

Respiratory Protection:FRESH AIR MASK OR SCBA IN CONFINED AREAS. Ventilation:LOCAL EXHAUST PREFERRED, MECHANICAL EXHAUST ACCEPTABLE. Protective Gloves:RUBBER/PLASTIC Eye Protection:SAFETY GLASSES/CHEMICAL GOGGLES. Oth er Protective Equipment:SAFETY SHOWER, EYE BATH & APRON. Supplemental Safety and Health (MORE INFORMATION ON FILE).

Boiling Pt:B.P. Text:248F,120C Vapor Pres:NA Vapor Density:NA Spec Gravity:1.2 Evaporation Rate & amp; Reference:NA Solubility in Water:0.0 Appearance and Odor:AMBER, LOW VISCOSITY LIQUID, PUNGENT ODOR. Percent Volatiles by Volume:0.0

Stability Indicator/Materials to Avoid:YES NONE Stability Condition to Avoid:TEMPS >200C Hazardous Decomposition Products:MALEIC ANHYDRIDE.

Waste Disposal Methods:NA

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