

THERMACOTE-WELCO CO SUB OF FOSTER WHEELER CORP -- ALUMINUM 4043,1100,2319,4047 --
3439-01-323-9369

===== Product Identification =====

Product ID:ALUMINUM 4043,1100,2319,4047

MSDS Date:07/05/1990

FSC:3439

NIIN:01-323-9369

MSDS Number: BWFQN

=== Responsible Party ===

Company Name:THERMACOTE-WELCO CO SUB OF FOSTER WHEELER CORP

Address:1051 YORK ROAD

Box:828

City:KINGS MOUNTAIN

State:NC

ZIP:28086

Country:US

Info Phone Num:800-424-9300(CHEMTREC)

Emergency Phone Num

:800-424-9300(CHEMTREC)

CAGE:24559

=== Contractor Identification ===

Company Name:THERMACOTE-WELCO CO SUB OF FOSTER WHEELER CORP

Address:YORK RD

Box:828

City:KINGS MOUNTAIN

State:NC

ZIP:28086

Country:US

CAGE:24559

===== Composition/Information on Ingredients =====

Ingred Name:ALUMINUM (SARA III) BASE METAL

CAS:7429-90-5

RTECS #:BD0330000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:15MG/M3 DUST/5 FUME

ACGIH TLV:10MG/M3 DUST; 9394

Ingred Name:COBALT (SARA III)

CAS:7440-48-4

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TECS #:GF8750000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:0.05 MG/M3
ACGIH TLV:0.05 MG/M3;DUST 9394

Ingred Name:COPPER (SARA III)
CAS:7440-50-8
RTECS #:GL5325000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:0.1MG/M3 FUME/1 DUST
ACGIH TLV:0.2 MG/M3 FUME; 9394
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:IRON OXIDE
CAS:1309-37-1
RTECS #:NO7400000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:10 MG/M3 (FE)
ACGIH TLV:5MG(FE)/M3FUME,B2;94

Ingred Name:MAGNESIUM OXIDE
CAS:1309-48-4
RTECS #:OM
3850000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:10 MG/M3 PARTICULATE
ACGIH TLV:10 MG/M3, FUME; 9394

Ingred Name:MANGANESE (SARA III)
CAS:7439-96-5
RTECS #:OO9275000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:C 5 MG/M3
ACGIH TLV:5 MG/M3, DUST; 9394

Ingred Name:SILICON
CAS:7440-21-3
RTECS #:VW0400000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:10 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9394

Ingred Name:SILVER (SARA III)
CAS:7440-22-4
RTECS #:VW3500000
Other REC Limits:NONE RECOMMENDED
OSHA PE

L:0.01 MG/M3
ACGIH TLV:0.1 MG/M3; 9394
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:TIN
CAS:7440-31-5
RTECS #:XP7320000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:2 MG/M3
ACGIH TLV:2 MG/M3; 9394

Ingred Name:ZINC OXIDE
CAS:1314-13-2
RTECS #:ZH4810000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10MG/M3 TDUST; 9394

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:N
O IARC:NO OSHA:NO
Health Hazards Acute and Chronic:EYES:MAY IRRITATE WHEN WELDING OR
PLASMA CUTTING. INHAL:IS NOT LIKELY UNLESS MATERIAL MACHINED,WELDED
OR REMELTED. EXPO TO ZINC OXIDE FUME CAN RESULT IN "ZINC CHILLS"
(METAL FUME FEVER). RECOVERY IS U SUALLY COMPLETE IN 24-48
HRS.OVEREXPO TO CU FUME CAN CAUSE UPPER RESP TRACT IRRIT.
Effects of Overexposure:ZINC CHILLS (METAL FUME FEVER), EYE IRRITATION,
UPPER RESP TRACT IRRIT.
Medical Cond Aggravated by Exposure:NONE SPECI
FIED BY MFG.

===== First Aid Measures =====

First Aid:SKIN:REMOVE PARTICLES BY THOROUGHLY WASHING W/SOAP & WATER.
EYE:FLUSH W/WATER FOR @LEAST 15MINS. GET MED ATTN IF IRRIT
PERSISTS. INHAL:REMOVE FROM EXPOSURE. GET MED ATTN IF EXPERIENCING
BREATHING DIFF ICULTY.

===== Fire Fighting Measures =====

Extinguishing Media:DRY POWDER OR SAND.
Fire Fighting Procedures:DO NOT USE WATER OR HALOGEN ON DUST FUMES.
Unusua

I Fire/Explosion Hazard:DAMP ALUMINUM DUST MAY SPONTANEOUSLY HEAT WITH LIBERATION OF HYDROGEN TO FORM EXPLOSIVE AIR MIXTURES.

===== Handling and Storage =====

Handling and Storage Precautions:FINELY DIVIDED AL WILL FORM EXPLO MIX IN AIR.ALSO FORM EXPLO MIX W/HYDROGEN.DO NOT TOUCH CAST AL METAL/HEATED AL PROD W/O KNOWING METAL TEMP.(SUPPLE)
Other Precautions:WHEN REMELTING AL SCRAP EXTRAPPED MOISTURE/PRESENCE OF STRONG OXIDIZERS(AMMONIUM NITRA TE)COULD CAUSE EXPLO.THIS APPLIED TO COLLECTION OF MOISTURE IN SAW CAVITIES AS WELL.MOISTURE MUST BE DRIVEN OFF PR IOR TO REMELTING.LIMIT VAP DEGREASER.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:REQUIRED-DETERMINED BY NATURE OF THE PROCESSING ACTIVITY.
Ventilation:TO BE DETERMINED BY THE NATURE OF THE PROCESSING ACTIVITY BEING PERFORMED.
Protective Gloves:DETERMINED BY NATURE OF PROCESSING ACTIV
Eye Protection:DETERMINED BY NATUR E OF PROCESSING ACTIV
Other Protective Equipment:APPROPRIATE PERSONAL PROTECTIVE EQPMT IS REQUIRED WHEN MELTING/CASTING/MACHINING/FORGING/OTHERWISE PORCESSING.
Work Hygienic Practices:TO BE DETERMINED BY THE NATURE OF THE PROCESSING ACTIVITY BEING PERFORMED.
Supplemental Safety and Health
HANDLE/STGE PRECAUT:AL EXPERIENCES NO COLOR CHANGE DURING HEATING.IF METAL IS HOT & TOUCHED BURNS CAN RESULT.AL POWDER MUST BE PKG/SHIP AS FLAMM SOLID UN1396.HARD ALLOY INGOTS IN 2000/7000 S ERIES MUST BE STRESS RELIEVED TO PREVETN EXPLO/VIOLENT CRACK WHEN SAW.AL SCRAPE CONTAMIN >1% OIL WILL GENERATE OIL VAP WHEN MELTING.

===== Physical/Chemical Properties =====

HCC:N1
Melt/Freeze Pt:M.P/F.P Text:950F,510C
Spec Gravity:2.5-2.9
Solubility in Water:NIL
Appearance and Odor:METALLIC APPEARANCE, NO ODOR.

===== Stability and Reactivity Data =====

HALOGEN ACIDE & NAOH IN CONTACT W/AL GENERATE EXPLO MIX IN AIR IN PRESENCE O

F BROMATES,IODATES,AMMONIUM NITRITE.

Stability Condition to Avoid:PER MSDS:N/A ALSO PER MSDS:MOISTURE
W/STRONG OXIDIZERS.

Hazardous Decomposition Products:WELDING AL ALLOYS MAY GENERATE CARBON
MONOXIDE,CARBON DIOXIDE,OZONE,NITROGEN OXIDES,INFRA-RED/UV
RADIATION,METAL FUMES.

===== Disposal Considerations =====

Waste Disposal Methods:USED/UNUSED PRODUCT SHOULD BE TESTED TO
DETERMINE HAZ STATUS & DISPOSAL REQMTS UNDER LOCAL, STATE OR
FEDERAL REG
ULATIONS.

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