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HENTZEN COATINGS INC -- TAN ZENTHANE, 66A, P/N 08609TUZ-GD -- 8010-01-276-3638

============= Product Identification ===============

Product ID:TAN ZENTHANE, 66A, P/N 08609TUZ-GD

MSDS Date:04/26/1993

FSC:8010

NIIN:01-276-3638

MSDS Number: BRKLT === Responsible Party ===

Company Name: HENTZEN COATINGS INC

Address:6937 W MILL ROAD

City:MILWAUKEE

State:WI

ZIP:53218-1225 Country:US

Info Phone Num:414-353-4200

Emergency P

hone Num:414-353-4200 800-424-9300(CHEMTREC)

Preparer's Name: JANE FREEMAN

CAGE:09225

=== Contractor Identification ===

Company Name: HENTZEN COATINGS INC

Address:6937 WEST MILL ROAD

Box:18749

City:MILWAUKEE

State:WI ZIP:53218 Country:US

Phone:414-353-4200

CAGE:09225

======= Composition/Information on Ingredients ========

Ingred Name: METHYL ISOAMYL KETONE SOLVENT

CAS:110-12-3

RTECS #:MP3850000 Fraction by Wt: 25.529%

Other REC Limits: NONE SPECIFIED

OSHA PEL:100 PPM ACGIH TLV:50 PPM; Ingred Name:TITANIUM DIOXIDE PIGMENT

CAS:13463-67-7 RTECS #:XR2275000 Fraction by Wt: 5-10%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name: YELLOW IRON OXIDE PIGMENT (EXPOSURE LIMITS ARE FOR IRON

OXIDE FUME)
CAS:1332-37-2
RTECS #:NO73800

RTECS #:NO7380000 Fraction by Wt: 1-5%

Other REC Limits: NONE SPECIFIED

OSHA PEL:5 MG/M3 ACGIH TLV:5 MG/M3

Ingred Name: SILICA PIGMENT (SARA 313)

CAS:14808-60-7 RTECS #:VV7330000 Fraction by Wt: 20-30%

Other REC Lim

its:NONE SPECIFIED

OSHA PEL:SEE TABLE Z3

ACGIH TLV:0.1 MG/M3 RDUST;9293

Ingred Name: HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE (HDI)

CAS:28182-81-2 RTECS #:HQ9170000 Fraction by Wt: 20-30%

Other REC Limits:0.5MFR; STEL 1 MG/M3

Ingred Name:TRIVALENT CHROME

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 0.484%

Other REC Limits: NONE SPECIFIED

OSHA PEL:0.5 MG/M3 ACGIH TLV:0.5 MG/M3 EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name: AROMATIC HYDROCARBONS (MIXTURE OF C8'S TO C10'S)

CAS:64742-95-6

Fracti

on by Wt: 1.289%

Other REC Limits:100 PPM = MFR'S

Ingred Name: BUTYL ACETATE SOLVENT

CAS:123-86-4

RTECS #:AF7350000 Fraction by Wt: 1.187%

Other REC Limits:NONE SPECIFIED OSHA PEL:150 PPM/STEL 200 PPM ACGIH TLV:150 PPM/STEL 200 PPM

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: HEXAMETHYLENE DIISOCYANATE MONOMER

CAS:822-06-0

RTECS #:MO1740000 Fraction by Wt: 0.047%

Other REC Limits: NONE SPECIFIED

OSHA PEL:0.005 PPM ACGIH TLV:0.005 PPM

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:VM&P N APHTHA SOLVENT CAS:8030-30-6

RTECS #:DE3030000 Fraction by Wt: 4.068%

Other REC Limits: NONE SPECIFIED

OSHA PEL:300 PPM ACGIH TLV:300 PPM

Ingred Name: XYLENE (SARA 313)

CAS:1330-20-7

RTECS #:ZE2100000 Fraction by Wt: 2.069%

Other REC Limits:NONE SPECIFIED OSHA PEL:100 PPM/STEL 150 PPM ACGIH TLV:100 PPM/STEL 150 PPM

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: VOC: 3.493 LBS/GAL; 418.090 GRAMS/LITER

RTECS #:9999999VO

Other REC Limits: NONE SPECIFIED

====== Hazards Identif

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Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:YES OSHA:NO

Health Hazards Acute and Chronic:CHRONIC: OVEREXPO TO SOLVENTS CAUSE PERMANENT BRAIN & NERVOUS SYSTEM DAMAGE, PLUS LIVER & KIDNEY. OVEREXPO TO ISOCYANATE CONTAINING PRODUCTS LEAD TO RESPIRATORY SENSITIZATION CHARACTERIZED BY ALLERGIC DERMATITIS WHICH INCLUDE RASH, ITCHING, HIVES & SWELLING OF EXTREMITIES. CONTACT W/TRIVALENT CHROME CA

USE DERMATITIS.

Explanation of Carcinogenicity:BASED UPON LABORATORY ANIMAL DATA, IARC HAS LISTED SILICA AS A "PROBABLE HUMAN CARCINOGEN."

Effects of Overexposure:IRRITATION TO SKIN, EYES & RESPIRATORY TRACT (NOSE, THROAT, LUNGS). WATERING EYES, DRYNESS OF THROAT, COUGHING, HEADACHE, TIGHTNESS IN CHEST OR BURNING SENSATION. HEADACHE, DIZZINESS OR NAUSEA MAY BE EXPERIENCED BY SOME AS A RESULT OF EXPOSURE TO SOLVENTS. MAY CAUSE LUNG INJURY IF RESPIRATORY PROTECTION IS NOT U

SED.

Medical Cond Aggravated by Exposure: ASTHMA AND OTHER RESPIRATORY AILMENTS; CHEMICAL SENSITIZATION.

First Aid:INHALATION: REMOVE TO FRESH AIR. RESTORE BREATHING. KEEP WARM & QUIET. CONSULT A PHYSICIAN. EYES: FLUSH WITH LARGE AMOUNTS OF WATER FOR 15 MINUTES WHILE LIFTING EYELIDS. GET MEDICAL ATTENTION. SKIN: W ASH WITH SOAP & WATER TO AFFECTED AREAS. CONSULT A PHYSICIAN IF IRRITATION DEVELOPS OF PERSIST

S. INGESTION: IF

SWALLOWED, CALL A PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY.

Flash Point Method:TCC Flash Point:54.0F,12.2C

Autoignition Temp: Autoignition Temp Text: 450 F

Lower Limits:0.9 Upper Limits:8.2

Extinguishing Media:CO2, DRY CHEMICAL, FOAM, ALCOHOL FOAM.

Fire Fighting Procedures: FULL PROTECTIVE EQUIPMENT W/SCBA SHOULD BE WORN. DURING A FIRE, IRRITATING & HIGHLY TOXIC GASES & SMOKE ARE PRESENT FROM T

Handling and Storage Precautions:DON'T STORE > 120F OR < 32F. LRG QUANTITIES IN BUILDINGS DESIGNED TO COMPLY W/OSHA 1910.106. KEEP AWAY FROM ALL HEAT. KEEP TIGHTLY CLOSED.

Other Precautions:DON'T INGEST. GROUNDED WHEN POUR ING. AVOID FREE FALL

OF LIQUID EXCESS OF FEW INC. VENT WELL, PROPER RESPIRATORY EQUIP. EMPTY CONTAINERS RETAIN HAZARDOUS RESIDUE OR EXPLOSIVE VAPORS. PROTECT FM MOISTU RE, IF MOIST ENTERS PRESSURE CAN BUILDUP

====== Exposure Controls/Personal Protection ========

Respiratory Protection:THE SURGEON GENERAL REQUIRES AIRLINE RESPIRATORS USED UNLESS AIR SAMPLING SHOWS EXPOSURE BELOW OSHA LIMITS. ELSE CHEMICAL CARTRIDGE RESPIRATORS.

Ventilation: GENERAL DILUTION VEN

TMN-10 (20%) & WATER (80%).

TILATION, LOCAL EXHAUST VENTILATION TO

KEEP AIR CONTAMINANT CONCENTRATION BELOW OSHA REQUIREMENTS.

Protective Gloves: CHEMICAL RESISTANT GLOVES

Eye Protection: SAFETY GLASSES, FULL-FACE SHIELD

Other Protective Equipment:WEAR PROTECTIVE CLOTHING TO KEEP SKIN CONTACT AT A MINIMUM.

Work Hygienic Practices:REMOVE & WASH CONTAMINATED CLOTHING BEFORE REUSE. WASH THOROUGHLY AFTER HANDLING & BEFORE EATING OR SMOKING. Supplemental Safety and Health

SMOKE IN DESIGNATED AREAS ONLY.

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==== Physical/Chemical Properties ==========
HCC:F5 Boiling Pt:B.P. Text:244 TO 418F Decomp Temp:Decomp Text:400F,204C Vapor Pres:15 @ 68F Vapor Density:> AIR Spec Gravity:1.21 Viscosity:65-68 KU Evaporation Rate & Decomp; Reference:FASTER THAN BUTYL ACETATE Solubility in Water:REACTS WITH WATER Appearance and Odor:OPAQUE LIQUID WITH SOLVENT ODOR. Percent Volatiles by Volume:51.49
========== Stability and Reactivity Data ===========
Stability Indicator/Materials to Avoid :YES EPOXY CATALYSTS, ALCOHOLS, GLYCOL ETHERS, BASES, METAL COMPLEXES OR OTHER ACTIVE MATERIALS. Stability Condition to Avoid:CONTAMINATION W/H20. ONCE MATERIAL HAS BEEN EXPOSED TO ANY OF THE BELOW OR ATMOSPHERIC MOISTURE, DON'T SEAL CONTAINER. Hazardous Decomposition Products:BY FIRE: CO2, CO, OXIDES OF NITROGEN, TRACES OF HYDROGEN CYANIDE, HEXAMETHYLENE DIISOCYANATE.
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