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Product ID:METAL BOND HARDENER 4X-93

MSDS Date:10/02/1992

FSC:8040

NIIN:00-753-4800

Kit Part:Y

MSDS Number: BQYGW === Responsible Party ===

Company Name: UNITED RESIN CORP

Address:4359 NORMANDY CT

City:ROYAL OAK

State:MI ZIP:48073 Country:US

Info Phone Num:800-521-4757

Emergency Phone Num:313-549-8200

CAGE:1FD35

=== Contractor Identification ===

Company Name:UN

ITED RESIN CORPORATION

Address:4359 NORMANDY COURT

City:ROYAL OAK

State:MI ZIP:48073 Country:US

Phone:248-549-8200/

CAGE:1FD35

======= Composition/Information on Ingredients ========

Ingred Name: POLYAMIDE RESIN

CAS:68410-23-1

Other REC Limits: NONE SPECIFIED

Ingred Name: TERTIARY AMINE DERIVATIVE OF PHENOL

CAS:90-72-2

RTECS #:SN3500000

Other REC Limits: NONE SPECIFIED

Ingred Name: SYNTHETIC GRAPHITE

CAS:7782-42-5

RTECS #:MD9659600

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MPPCF RD

UST ACGIH TLV:2 MG/M3 RDUST; 9293

Ingred Name: COPPER (SARA III)

CĂS:7440-50-8

RTECS #:GL5325000

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:SKIN: SEVERE IRRITATION OR CHEMICAL BURNS. EYE: SEVERE EYE IRRITATION, SWELLING, CHEMICAL BURNS.

INHALATION: IRRITATING TO UPPER

**RESPIRATORY TRACT. INGESTION:** 

GASTROINTESTINAL IRRITATION OR ULCERATION . MAY CAUSE DAMAGE TO MUCOUS MEMBRANES IF SWALLOWED.

Explanation of Carcinogenicity: THIS MATERIAL IS NEITHER CARCINOGENIC OR POTENTIALLY CARCINOGENIC.

First Aid:INHALATION: REMOVE VICTIM TO FRESH AIR. EYES: FLUSH EYES WITH GENEROUS AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET MED ATTENTION IF NECESSARY. SKIN: IMMEDIATELY WASH SKIN WI TH SOAP &

WATER. WASH CON TAMINATED CLOTHING BEFORE REUSE. INGESTION: DONT INDUCE VOMITING. GIVE LARGE AMOUNTS OF WATER OR MILK IF AVAILABLE. CALL DR. TREATMENT BASED ON JUDGEMENT OF DR IN RESPONSE TO REACTIONS OF VICTIM.

========= Fire Fighting Measures ==============

Flash Point Method:COC Flash Point:400F.204C

Extinguishing Media:WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL Fire Fighting Procedures:DONT ENTER CONFINED FIRE SPACE W/OUT FULL PROTEC

T GEAR INCLUDING POS PRESSURE, SELF-CONTAINED, NIOSH
BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS W/WATER.
Unusual Fire/Explosion Hazard: CONTAINER AREAS EXPOSED TO INTENSE HEA

Unusual Fire/Explosion Hazard:CONTAINER AREAS EXPOSED TO INTENSE HEAT OR FLAME SHOULD BE COOLED WITH WATER TO PREVENT PRESSURE BUILD-UP AND/OR WEAKENING OF CONTAINER STRUCTURE.

========= Accidental Release Measures =============

Spill Release Procedures: USE CAUTIOUS JUDGEMENT WHEN CLEANING SPILLS.
SMALL SPILLS MAY BE COLLECTED WITH ABSORBENT MATERIAL,
SUCH AS CLAY

OR SAND. LARGE SPILLS SHOULD BE DIKED AND CONTAINED WITH ABSORBENT MATERIALS. FLUSH ARE A WITH WATER SPRAY TO REMOVE RESIDUE.

=========== Handling and Storage ===============

Handling and Storage Precautions:STORE AT AMBIENT TEMPERATURES IN WELL VENTILATED AREA. AVOID SPARKS, OPEN FLAMES AND EXTREME HEAT. STORE SEPARATELY FROM AMINE CURING AGENTS.

Other Precautions:PROTECT CONTAINER FROM PHYSICAL DAMAGE. CONTAINERS, EVEN EMPTY CAN CONTAIN HA

ZARDOUS RESIDUE. HANDLE IN ACCORDANCE WITH GOOD INDUSTRIAL PRACTICES. AVOID PROLONGED OR REPEATED CONTACT WITH SKIN. WASH C ONTAMINATED CLOTHING BEFORE REUSE.

====== Exposure Controls/Personal Protection ========

Respiratory Protection: WEAR NIOSH APPROVED RESPIRATORY PROTECTION WHERE EXPOSURE LIMITS ARE EXCEEDED OR IN THE ABSENCE OF PROPER ENVIRONMENTAL CONTROL.

Ventilation: USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST IS RECOMMENDED. MECHANICAL EXHAUST CA

N BE USED AS A BACK-UP SYSTEM.

Protective Gloves: CHEMICAL RESISTANT GLOVES (RUBBER/PVA)

Eye Protection: SAFETY GLASSES, GOGGLES W/SIDE SHIELDS

Other Protective Equipment: CHEMICAL RESISTANT CLOTHING AS REQUIRED TO MINIMIZE SKIN CONTACT.

Work Hygienic Practices: WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING, APPLYING COSMETICS, OR USING TOILET FACILITIES.

Supplemental Safety and Health

KEY1:C1. THIS ENTRY DESCRIBES PART 2 OF A TWO PART KIT. SEE THIS SAME NSN, P/N IND A, FOR P

ART 1 DATA. ========== Physical/Chemical Properties ===================== HCC:B2 Vapor Pres:NEGLIGIBLE Vapor Density:>1 Spec Gravity: 1.09 (WATER=1) Solubility in Water: MODERATE Appearance and Odor: AMBER LIQUID WITH AMMONIACAL ODOR Percent Volatiles by Volume:0 ======== Stability and Reactivity Data ========== Stability Indicator/Materials to Avoid:YES NONE KNOWN Stability Condition to Avoid: AVOID HIGH TEMPERATURES, OPEN FLAME AND UNSCHEDULED CONTACT WITH RESIN SY STEMS. Hazardous Decomposition Products: COMBUSTION BY-PRODUCTS MAY INCLUDE OXIDE OF NITROGEN (NOX) AND CARBON WHEN BURNING. Conditions to Avoid Polymerization: AVOID MIXING RESIN AND HARDENER IN UNCONTROLLABLE QUANTITIES. ======= Disposal Considerations ============ Waste Disposal Methods: DISPOSE OF FLUSH LEGALLY. DISPOSE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS. Disclaimer (provided with this information by the compiling agencies):

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ormation is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever. expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this information to their particular situation.