SIFCO SELECTIVE PLATING, DIV OF SIFCO INDUSTRIES -- NO. 3 ETCHING & DESMUTTING SOLUTION.3D10230 -- 6850-01-064-6637 Product ID:NO. 3 ETCHING & DESMUTTING SOLUTION,3D10230 MSDS Date:12/02/1991 FSC:6850 NIIN:01-064-6637 MSDS Number: BQFCV === Responsible Party === Company Name: SIFCO SELECTIVE PLATING, DIV OF SIFCO INDUSTRIES Address:5708 SCHAFF ROAD City:CLEVELAND State:OH ZIP:44131-1394 Country:US Info Phone Num:216-524-0099 mergency Phone Num:216-881-8600; BUS HR-216-524-0099 Preparer's Name: WERNER A.EHRENSCHNEIDER CAGE:DO645 === Contractor Identification === Company Name: SIFCO SELECTIVE PLATING DIV OF SIFCO INDUSTRIES INC. Address:5708 SCHAAF ROAD Box:City:CLEVELAND State:OH ZIP:44131-1394 Country:US Phone:216-524-0099/ FAX: -6331 CAGE:11924 Company Name: SIFCO SELECTIVE PLATING, DIV OF SIFCO INDUSTRIES INC Address:5708 SCHAAF ROAD City:CLEVELAND State:OH ZIP:44131-1394 Country:US Phone:216-524-0099 CAGE:DO645 ======= Composition/Information on Ingredients ======== Ingred Name: CITRIC ACID SOLUTION Other REC Limits: NONE SPECIFIED =========== Hazards Identification ===============

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:EYES: IRRITATION, INFLAMMATION,

BURNING OR STINGING SENSATION, WATERING. SKIN: IRRITATION, ITCHING

SENSATION, INFLAMMATION. INHALATION: IRRITAT

ION OF NOSE, THROAT,

NASAL DISCHARGE, SNEEZING, COUGHING. INGESTION: IRRITATION OF MOUTH, THROAT, ESOPHAGUS, AND STOMACH, BITTER TASTE.

Effects of Overexposure:EYES: IRRITATION, INFLAMMATION, BURNING OR STINGING SENSATION, WATERING. SKIN: IRRITATION, INFLAMMATION, ITCHING SENSATION. INHALATION: IRRITATION OF NOSE, THROAT, NASAL DISCHARGE, SNEEZING, COUGHING. INGESTION: IRRITATION OF MOUTH, THROAT, ESOPHAGUS, AND STOMACH, BITTER TASTE.

Medical Cond Aggravated by Exposure:

PERSON WITH PRE-EXISTING DISEASE

INVOLVING EYES, SKIN, RESPIRATORY TRACT MAY BE AT INCREASED RISK FROM EXPOSURE.

First Aid:EYES: FLUSH WITH LARGE AMOUNTS OF WATER. IF IRRITATION PERSISTS GET MEDICAL ATTENTION. SKIN: REMOVE CONTAMINATED CLOTHING. FLUSH AREA WITH WATER. IF IRRITATION PERSISTS GET MEDICAL ATTENTION. INHALATI ON: MOVE TO FRESH AIR. IF NOT BREATHINGGIVE CPR. IF BREATHING DIFFICULT GIVE OXYG

EN. GET MEDICAL ATTENTION.

INGESTION: GIVE SEVERAL GLASSES OF WATER OR MILK. INDUCE VOMITING. GET MEDICAL ATTENTION.

========= Fire Fighting Measures =============

Flash Point:NONE Lower Limits:NONE Upper Limits:NONE

Extinguishing Media:ALL.

Fire Fighting Procedures:WEAR FACE SHIELD/GOGGLES, IMPERVIOUS GLOVES, BOOTS, PROTECTIVE CLOTHING, USE NIOSH/MSHA-APPROVED RESPIRATORY PROTECTION AS REQUIRED.

Unusual Fire/Explosion Hazard: EXCESSIVE HEAT MAY CAUSE CONTA INERS TO

BURST. CONTACT WITH ALUMINUM, COPPER, IRON, MAGNESIUM, ZINC MAY GENERATE HYDROGEN GAS, WHICH MAY FORM EXPLOSIVE MIXTURE.

======== Accidental Release Measures ==========

Spill Release Procedures:PROVIDE MAXIMUM VENTILATION. ELIMINATE SOURCES OF IGNITION. PREVENT DISCHARGE TO DRAINS, SEWERS, STREAM OR SOURCES OF DRINKING WATER. MOP UP OR VACUUM SPILL AND RINSE WATER INTO A SUITABLE PLASTIC CON TAINER FOR DISPOSAL.

Neutralizing Agent:SOAP, WATER.

============= Handling and Storage ========================== Handling and Storage Precautions: STORE BETWEEN 50-90F AWAY FROM INCOMPATIBLE MATERIALS. USE WITH ADEQUATE VENTILATION. KEEP CONTAINERS TIGHTLY CLOSED IN UPRIGHT POSITION. Other Precautions:TRIPLE RINSE CONTAINER CLEAN BEFORE DISCARDING. PUT NOTHING ELSE IN THIS CONTAINER. PROTECT CONTAINERS FROM PHYSICAL DAMAGE. ====== Exposure Controls/Personal Protection ======== Respiratory Protection: USE NIOS H/MSHA APPROVED RESPIRATOR APPARATUS IF NECESSARY. Ventilation: LOCAL EXHAUST SHOULD BE USED TO MAINTAIN PERMISSIBLE EXPOSURE LIMITS FOR NUISANCE DUST/MIST. Protective Gloves: NITRILE, NEOPRENE, VINYL, LATEX. Eye Protection: CHEMICAL GOGGLES, FACE SHIELD. Other Protective Equipment: DO NOT WEAR CONTACT LENSES. EYEWASH STATION AND SAFETY SHOWER. WASHING FACILITIES NEAR WORK AREA. Work Hygienic Practices: WASH AFTER HANDLING AND BEFORE EATING, DRINKING, OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE. Supplemental Safety and Health ======== Physical/Chemical Properties ===========

HCC:C3
Boiling Pt:B.P. Text:>212F,>100C
Melt/Freeze Pt:M.P/F.P Text: