

MARCO CO -- MARCALOY 302 1/8" -- 3439-01-135-3913

===== Product Identification =====

Product ID:MARCALOY 302 1/8"

MSDS Date:06/01/1987

FSC:3439

NIIN:01-135-3913

MSDS Number: BNVCV

=== Responsible Party ===

Company Name:MARCO CO

Address:5722 UNION PACIFIC AVENUE

City:LOS ANGELES

State:CA

ZIP:90022-5135

Country:US

Info Phone Num:213-723-0711

Emergency Phone Num:213-723-0711

Preparer's Name:BARRY MARDEN

CAGE:55278

=== Contractor Identification ===

Company Name:MA

RCO CO

Address:5722 UNION PACIFIC AVENUE

Box:City:LOS ANGELES

State:CA

ZIP:90022-5135

Country:US

Phone:213-723-0711

CAGE:55278

===== Composition/Information on Ingredients =====

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name:ALUMINUM (SARA III)

CAS:7429-90-5

RTECS #:BD0330000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:15MG/M3 DUST/5 FUME

ACGIH TLV:10MG/M3 DUST; 9192

Ingre

d Name:CALCIUM FLUORIDE
CAS:7789-75-5
RTECS #:EW1760000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:2.5 MG/M3 AS F
ACGIH TLV:2.5 MG/M3 AS F

Ingred Name:SODIUM METASILICATE, ANHYDROUS
CAS:6834-92-0
RTECS #:VV9275000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:2 MG/M3 8HR
ACGIH TLV:C; 2 MG.M3

Ingred Name:SILICON
CAS:7440-21-3
RTECS #:VW0400000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)
CAS:1317-65-3
R
TECS #:EV9580000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:IRON
CAS:7439-89-6
RTECS #:NO4565500
Other REC Limits:NONE RECOMMENDED
OSHA PEL:5 MG/M3
ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name:STRONTIUM CARBONATE
CAS:1633-05-2
Other REC Limits:NONE RECOMMENDED

Ingred Name:GRAPHITE, NATURAL
CAS:7782-42-5
RTECS #:MD9659600
Other REC Limits:NONE RECOMMENDED
OSHA PEL:15 MPPCF RDUST
ACGIH TLV:2 MG/M3 RDUST; 9293

Ingred Name:BARIUM CARBONATE
CAS

:513-77-9
RTECS #:CQ8600000
Other REC Limits:NONE RECOMMENDED

Ingred Name:COPPER (SARA III)
CAS:7440-50-8
RTECS #:GL5325000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:0.1MG/M3 FUME/1 DUST
ACGIH TLV:0.2MG/M3 FUME; 9192
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES,

GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. A CUTaneous EXPOSURE FROM SOME TOXIC GASES MAY CAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE CAN BE FATAL.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED POSSIBLE CARCINOGENS UNDER OSHA. RESPIRATORY CANCER FROM WELDING IS UNCONFIRMED.

Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY RESULT IN

DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. WATERY EYES, HEADACHE, BREATHING DIFFICULTY, FREQUENT COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC GASES CAN BE FATAL.

Medical Cond Aggravated by Exposure:SOME WORKERS MAY BE AFFECTED BY A PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF THE WIDE VARIATION IN INDIVIDUAL SUSCEPTIBILITIES.

===== First Aid Measures =====

First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF BREATHING IS DIFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL RESPIRATION. IF NO DETECTABLE PULSE, BEGIN CPR. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

===== F

Fire Fighting Measures =====

Flash Point:NONFLAMMABLE

Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY
CHEMICAL.

Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A
FULL FACED SELF CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE
HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

===== Accidental Release Measures =====

Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES

AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN
FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID
INHALATION AND SKIN EXPOSURE.

===== Handling and Storage =====

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT
CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO
RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN

ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION
PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS
LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED
RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR
WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE
BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.

ECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.

Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO
KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING,
GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT
CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING

OR SMOKING.
LAUNDER CONTAMINATIED CLOTHING BEFORE REUSE.
Supplemental Safety and Health
WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY.
THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING
WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR
ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THEPRESENCE OF
CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:
N1
Appearance and Odor:14" LONG ROD, 1/4" DIAMETER

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES
STRONG OXIDIZING AGENTS
Stability Condition to Avoid:HIGH HEAT, OPEN FLAMES AND OTHER SOURCES
OF IGNITION
Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY
INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX
METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE IN ACCORDANCE WITH FEDERAL, STATE &
LOCAL REGULATIONS.

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