Product ID:6011 ELECTRODE MSDS Date:09/01/1989 FSC:3439 NIIN:00-262-2654 MSDS Number: BMGPG === Responsible Party === Company Name:X-ERGON DIV OF NCH CORP Address:1400 E NORTHGATE DRIVE Box:152102 City:IRVING State:TX ZIP:75015-2102 Country:US Info Phone Num:214-438-1381 Emergency Phone Num:214-438-1381 Preparer's Name: J. MICHAEL COLE CAGE:55649 === Contractor Iden tification === Company Name: X-ERGON A PARTSMASTERS CO DIV NCH CORP Box:152170 City:IRVING State:TX ZIP:75015 Country:US Phone:972-438-1381 CAGE:55649

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Other REC Limits:NONE SPECIFIED OSHA PEL:5 MG/M3 ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name:MANGANESE (SARA III) CAS:7439-96-5 RTECS #:OO9275000 Other REC Limits:NONE SPECIFIED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293 Ingred Name:CELLULOSE (PAPER FIBER) CAS:9004-34-6 RTECS #:FJ5691460 Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9192

Ingred Name:TITANIUM DIOXIDE CAS:13463-67-7 RTECS #:XR2275000 Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:POTASSIUM ALUMINUM SILICATE (FELDSPAR) CAS:68476-25-5 Other REC Limits:NONE SPECIFIED ACGIH TLV:2 MG/M3

Ingred Name:POTASSIUM TITANATE CAS:12030-97-6 Other REC Limits:NONE SPECIFIED

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Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:ACUTE: EXPOSURE TO FUMES MAY CAUSE
DIZZINESS, NAUSEA, OR DRYNESS OR IRRITATION OF NOSE, THROAT, OR
EYES. CHRONIC: MAY LEAD TO SIDEROSIS (IRON DEPOSITS IN THE LUNG)
AND IS BELIEVED BY SOME INVESTIGATOR S TO AFFECT PULMONARY
FUNCTION. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELE
CTRIC SHOCK
CAN KILL.
Explanation of Carcinogenicity:NONE OF THE INGREDIENTS IN THIS PRODUCT
ARE LISTED BY NTP, IARC, OR OSHA AS A CARCINOGEN.
Effects of Overexposure:DIZZINESS, NAUSEA, DRYNESS OR IRRITATION OF THE
NOSE, THROAT, OR EYES.
Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER.

First Aid:INHALATION: REMOVE TO FRESH AIR AND SEEK MEDICAL AID. ADMINISTER RESPIRATION. IF NO DETECTABLE PU LSE, BEGIN EXTERNAL HEART MASSAGE. EYES: FLUSH WITH WATER FOR AT LEAST 15 MINUTES. SKIN: REMOVE CONTAMI NATED CLOTHING. WASH SKIN WITH SOAP ANDWATER. INGESTION: DO NOT INDUCE VOMITING. SEEK MEDICAL ATTENTION. IN CASE OF ELECTRICAL SHOCK TURN OFF POWER PRIOR TO REMOVAL FROM AREA AND ADMINISTER AID.

Autoignition Temp:Autoignition Temp Text:UNKNON Extinguishing Media:NONE SPECIFIED BY MANUFACTURER. Fire Fight
ing Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND FULL FACE-PIECE SELF-CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY. CONTAIN RUNOFF.
Unusual Fire/Explosion Hazard:WELDING ARC AND SPARK CAN IGNITE COMBUSTIBLES. DO NOT USE WATER ON MOLTEN METAL BECAUSE HAZARDOUS METAL FUMES/DUST MAY BE PRODUCED.
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Handling and Storage Precautions:KEEP DRY. Other Precautions:SPARKS, SPATTER, AND ARC CAN IGNITE FLAMMABLE PRODUCTS.
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Respiratory Protection:WELD FUME RESPIRATOR FOR CONFINED SPACE OR WHEN EXCEEDING TLV.
Ventilation:USE VENTILATION AND/OR LOCAL EXHAUST AT THE ARC TO KEEP THE FUMES/GASES BELOW THE TLV'S IN THE WORKERS BREATHING ZONE. Protective Gloves:WELDER'S PROTECTIVE GLOVES
Eye Protection:PROTECTIVE WELDING LENS Other Protective Equipment:PROTECTIVE CLOTHING SUCH AS LEATHER APRONS, ETC
Work Hygienic Practices:WASH AFTER HANDLING. Supplemental Safety and Health
WELDER SHOULD KEEP HIS OR HER HEAD OUT OF THE FUMES.
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HCC:N1 Appearance and Odor:SOLID ROD

Stability Indicator/Materials to Avoid:YES NONE.

Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. Hazardous Decomposition Products:FUMES OF METALS AND METAL OXIDES, CARBON MON

OXIDE, CARBON DIOXIDE, OZONE, NITROGEN OXIDES, FLUORIDES, AND COMPLEX OXIDES

Waste Disposal Methods:DISCARD ANY PRODUCT (INCLUDING ANY RETAINED MATERIALS OF USE), DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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