Product ID:EPON (R) RESIN 828

MSDS Date:01/01/1987

FSC:8030

NIIN:00-086-1506
MSDS Number: BLLTC
=== Responsible Party ===

Company Name: SHELL CHEMICAL COMPANY A DIV. OF SHELL OIL CO.

Address:1 SHELL PLAZA

Box:2463

City:HOUSTON

State:TX ZIP:77001 Country:US

Info Phone Num:713-241-4819

Emergency Phone Num:713-473-9461/800-424-9300(CHEMTREC)

CAGE:86961

=== Contractor Identification ===

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======= Composition/Information on Ingredients ========

Ingred Name: BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN

CAS:25068-38-6 RTECS #:KD4380000 Fraction by Wt: 100%

Other REC Limits: NONE SPECIFIED

Ingred Name:PRODUCED BY CONDENSATION OF EPICHLOROHYDRIN & BISPHENOL A.

RESIDUAL LEVELS OF EPICHLOROHYDRIN ARE CONTROLLED TO 1PPM-MAX RTECS #:9999992Z
Other REC Limits:NONE SPECIFIED

LD50 LC50 Mixture:ORAL LD50:11.4 G/KG-RAT;15.6 G/KG-MOUSE

Routes of Entry: Inhalation:NO Skin:YES Ingestion:NO

Health Hazards Acute and Chronic:EYE: MODERATELY IRRITATING TO THE EYES. CONTACT W/PRODUCT AT ELEVATED TEMPERATURES CAN RESULT IN THERMAL BURNS. SKIN: MODERATELY IRRITATING TO THE SKIN. PRODUCT MAY

CAUSE SKIN SENSITIZATION. CONTACT W /PRODUCT AT ELEVATED TEMPERATURES CAN RESULT IN THERMAL BURNS. INHALATION: BECAUSE OF ITS LOW VOLATILITY, THIS PRODUCT

Explanation of Carcinogenicity: N/K DERMAL LD50: >20 ML/KG-RABBIT.

Effects of Overexposure: IS NOT LIKELY TO BE AN INHALATION HAZARD.

INGESTION: BASED ON PRODUCT TESTING, PRODUCT IS CONSIDERED TO HAVE A LOW ORDER OF ACUTE ORAL TOXICITY. SKIN: SENSITIZATION (ALLERGY) MAY BE EVIDENCED BY RASHE S, ESPECIALLY HIVES.

Medical

Cond Aggravated by Exposure:PRE-EXISTING SKIN AND EYE DISORDERS
MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT. PRE-EXISTING SKIN OR
LUNG ALLERGIES MAY INCREASE THE CHANCE OF DEVELOPING INCREASED
ALLERGY SYMPTOMS FROM EXPOSURE.

First Aid:EYE: FLUSH W/WATER-15 MIN, HOLD EYELIDS OPEN. SKIN: REMOVE CONTAM CLOTH/SHOES & WIPE EXCESS FROM SKIN. FLUSH W/ WATER. WASH W/SOAP/WATER. CAREFULLY REMOVE CLOTH; IF CLOTH I

S STUCK TO BURN

AREA, DO NOT PULL OFF/CUT AROUND IT. COVER AREA W/CLEAN MAT'L. INHALE: REMOVE TO FRESH AIR. GIVE OXYGEN IF BREATHING DIFFICULT. INGEST: DO NOT INDUCE VOMIT. GET NEEDED MEDICAL AID FOR EACH CONDITION.

============ Fire Fighting Measures =========================

Flash Point Method:PMCC Flash Point:480F,249C Lower Limits:N/AV Upper Limits:N/AV

Extinguishing Media: USE WATER FOG, FOAM, DRY CHEMICAL OR CO2.

Fire Fighting Procedures: WILL NOT BURN UNLESS PREHEA

TED. DO NOT ENTER CONFINED FIRE SPACE W/O FULL BUNKER GEAR, INCLUDING POS PRESS NIOSH APPR'D SCBA. COOL FIRE EXPOSED CNTNRS W/WATER.
========= Accidental Release Measures ==========
Spill Release Procedures:LG SPILL: WEAR RESPIRATOR & APPROP PROTECT CLOTH. SHUT OFF LEAK SOURCE IF SAFE TO DO. DIKE/CONTAIN. REMOVE W/VACUUM TRUCKS OR PUMP TO STORAGE/SALVAGE VESSELS. SOAK UP W/ABSORB. FLUSH AREA W/ WATER. SM SPILL: TAKE UP W/ABSORB MAT'L & PROPERLY DISPO SE.
============= Handling and Storage ==============
Handling and Storage Precautions:STORE IN COOL, DRY PLACE. KEEP FROM OPEN FLAME/HIGH TEMPS. CONTAINERS (EVEN EMPTY) CONTAIN RESIDUES. HANDLE PER HAZARD POTENTIAL OF CURING AGENT USED. Other Precautions:HEATING THIS RESIN ABOVE 300 F IN THE PRESENCE OF AIR MAY CAUSE SLOW OXIDATIVE DECOMPOSITION ABOVE 500 F., POLYMERIZATION MAY OCCUR. DO NOT BREATH FUMES. AVOID CONTACT W/EYES & PROLONGED OR REPEATED C ONT
====== Exposure Controls/Personal Protection ========
Respiratory Protection:USE A NIOSH-APPROVED RESPIRATOR AS REQUIRED TO PREVENT OVEREXPOSURE. NOT ORDINARILY REQUIRED. Protective Gloves:CHEMICAL RESISTANT GLOVES. Eye Protection:WEAR SAFETY GLASSES OR GOGGLES. Other Protective Equipment:AS REQUIRED TO MINIMIZE CONTACT. Work Hygienic Practices:WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING, APPLYING COSMETICS OR USING TOILET FACILITIES. Supplementa I Safety and Health LAUNDER CONTAMINATED CLOTHING BEFORE REUSE. CONTAMINATED LEATHER
ARTICLES, EVEN SHOES, CANNOT BE DECONTAMINATED & SHOULD BE

DESTROYED TO PREVENT REUSE. MAY CAUSE IRRITATION. IN GENERAL, NO TREATMENT N ECESSARY UNLESS LARGE AMOUNTS OF PRODUCT ARE INGESTED.

========= Physical/Chemical Properties ==========

HCC:N1 Boiling Pt:B.P. Text:>500F,>260C Vapor Pres:0.03 @ 77C Spec Gravity:1.17 Solubility in Water:NEGLIGIBLE Appearance and Odor:VERY LIGHT YELLOW, VERY VISCOUS LIQUID.

======== Stability and Reactivity Data ===========

Stability Indicator/Materials to Avoid:YES

- STRONG OXID AGENTS, STRONG LEWIS/MNRL ACIDS & STRONG MNRL & ORGANIC BASES/ESPECIALLY PRIMARY/SECONDARY ALIPHATIC AMINES.
- Stability Condition to Avoid:REACTS W/SOME CURING AGENTS. RUN-A-WAY CURE REACTIONS MAY CHAR/DECOMPOSE RESIN SYSTEM, GENERATING TOXIC FUMES/VAPORS.
- Hazardous Decomposition Products:CARBON MONOXIDE, ALDEHYDES, ACIDS & OTHE
- R ORGANIC SUBSTANCES MAY BE FORMED DURING COMBUST OR ELEVATED TEMP DEGRADATION.

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e responsibility for the suitability of this information to their particular situation.