Product ID:THERMOFIT S-1125 ADHESIVE, PARTS A & B MSDS Date:09/01/1990 FSC:8040 NIIN:01-147-9957 Kit Part:Y **MSDS Number: BLLDS** === Responsible Party === Company Name: RAYCHEM CORP Address:300 CONSTITUTION DRIVE **City:MENLO PARK** State:CA ZIP:94025 Country:US Info Phone Num:415-361-4907 Emergency Phone Num:415-361-4907 Preparer's Name: ARLENE KLONOFF CAGE:0 6090 === Contractor Identification === Company Name: RAYCHEM CORP Address:300 CONSTITUTION DRIVE Box:City:MENLO PARK State:CA ZIP:94025-1164 Country:US Phone:415-361-4907 CAGE:06090

Ingred Name:POLYAMIDE AMINE (PART A) Other REC Limits:NONE SPECIFIED

Ingred Name: ALUMINUM SILICATE PIGMENT (PART A) Other REC Limits: NONE SPECIFIED

Ingred Name:EPICHLOROHYDRIN/BISPHENOL A EPOXY RESIN (PART B) CAS:25068-38-6 RTECS #:KD4380000 Othe r REC Limits:NONE SPECIFIED

Ingred Name:ALUMINUM SILICATE PIGMENT (PART B) Other REC Limits:NONE SPECIFIED

Ingred Name:AMORPHOUS SILICA (PART B) CAS:112945-52-5 RTECS #:VV7310000 Other REC Limits:NONE SPECIFIED

Ingred Name:CARBON BLACK CAS:1333-86-4 RTECS #:FF5800000 Other REC Limits:NONE SPECIFIED OSHA PEL:3.5 MG/M3 ACGIH TLV:3.5 MG/M3; 9192

LD50 LC50 Mixture:PART B-LD50(RAT)= 11.4G/KG (EPOXY RESIN) Routes of Entry: Inhal ation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:PART A: IRRITATING TO EYES, SKIN, NOSE, THROAT. SEVERE EYE IRRITANT W/POTENTIAL TO CAUSE PERMANENT EYE DAMAGE. MAY BE IRRITATING IF INGESTED, BUT IS NOT KNOWN TO HAVE OTHER HARMFUL EFFECTS. PART B-SKI N, EYE, NOSE, THROAT IRRITATION. REPEATED OR PROLONGED CONTACT MAY PRODUCE SKIN SENSITIZATION OR OTHER ALLERGIC * Explanation of Carcinogenicity:THIS PRODUCT

CONTAINS TRACE AMTS OF

RESIDUAL EPICHLOROHYDRIN WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

Effects of Overexposure:*RESPONSES IN SUSCEPTIBLE INDIVIDUALS. MAY BE IRRITATING IF INGESTED, BUT IS NOT KNOWN TO HAVE OTHER HARMFUL EFFECTS.

First Aid:EYES: FLUSH WITH WATER FOR AT LEAST 15 MINUTES. SEEK MEDICAL ATTENTION. SKIN: WASH WITH MILD SOAP AND WATER. INGESTION: SEEK MEDICAL ATTENTION. IN HALATION: REMOVE TO FRESH AIR. TREAT SYMPTOMATICALLY.

Flash Point:PART A: 480F* Lower Limits:*PART B:495F Extinguishing Media:CARBON DIOXIDE, WATER, DRY CHEMICAL, FOAM. Fire Fighting Procedures:TOXIC FUMES MAY BE EVOLVED IN A FIRE. FIREMEN SHOULD WEAR SELF-CONTAINED BREATHING APPARATUS IN ENCLOSED AREAS.

Spill Release Procedures:DON APPROPRIATE PERS ONAL PROTECTION BEFORE RESPONDING. CONTAIN SPILL WITH INERT ABSORBENT. TAKE MEASURES TO STOP SPILLAGE AT THE SOURCE. TRANSFER CONTAMINATED ABSORBENT INTO A CONTAINER AND HANDLE AS HAZARDOUS WASTE.

Handling and Storage Precautions:CURING OF ADHESIVE (PARTS A & B) SHOULD BE DONE IN A WELL-VENTILATED AREA. THE CURING PROCESS IS EXOTHERMIC.

Other Precautions: PREVENT CONTACT WITH SKIN AND EYES. USE ONLY WITH

ADEQUATE VENTILATION.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection: IF VENTILATION IS INADEQUATE TO CONTROL VAPORS, NIOSH/MSHA APPROVED AIR-PURIFYING RESPIRATORS ARE RECOMMENDED.
Ventilation: IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE PRACTICE, ENSURE ADEQUATE VENTILATION DURING APPLICATION.
Protective Gloves: IMPERVIOUS GLOVES
Eye Protection: EYEWEAR APPROPRIATE TO GIVEN OPERATION
Work Hygienic Practices: WASH HANDS THOROUGHLY AFTER USE.
Supp

lemental Safety and Health

Spec Gravity:>1 Solubility in Water:> NEGLIGIBLE Appearance and Odor:PART A: PASTE, SLIGHT ODOR, PART B: VISCOUS BLACK PASTE, SLIGHT ODOR.

Stability Indicator/Materials to Avoid:YES

MAY REACT EXOTHERMICALLY (RELEASE HEAT) WITH ACIDS, BASES OR STRONG OXIDIZING AGENTS.

Hazardous Decomposition Products: THERMAL DEGRADATION PRO

DUCTS MAY INCLUDE, BUT NOT LIMITED TO, CO, CO2, ACIDS, ALDEHYDES & NITROGEN COMPOUNDS.

Waste Disposal Methods: MUST BE DISPOSED OF AS HAZARDOUS WASTE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL LAWS. DUMPING INTO SEWER, ONTO THE GROUND OR INTO ANY BODY OF WATER IS PROHIBITED.

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