Product ID:CADMIUM FREE BRAZING ALLOY OF SILVER

MSDS Date:08/29/1988

FSC:3439

NIIN:00-956-4183

MSDS Number: BHYCZ === Responsible Party ===

Company Name: AUFHAUSER BROTHERS CORPORATION

Address:39 WEST MALL

City:PLAINVIEW

State:NY

ZIP:11803-4209 Country:US

Info Phone Num:516-694-8695

Emergency Phone Num:516-694-8695

CAGE:59401 === Contrac

tor Identification ===

Company Name: AUFHAUSER CORP

Address:39 WEST MALL Box:City:PLAINVIEW

State:NY

ZIP:11803-4209 Country:US

Phone:212-757-6824/FAX: 516-694-8690

CAGE:59401

======= Composition/Information on Ingredients ========

Ingred Name: SILVER (SARA III)

CAS:7440-22-4

RTECS #:VW3500000 Fraction by Wt: 55-60%

Other REC Limits: NONE SPECIFIED

OSHA PEL:0.01 MG/M3

ACGIH TLV:0.1 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: COPPER (SARA III)

CAS:7440-50-8 RTECS #:GL5 325000

Other REC Limits:NONE SPECIFIED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ZINC (SARA III)

CAS:7440-66-6

RTECS #:ZG8600000

Other REC Limits: NONE SPECIFIED

OSHA PEL:10 MG ZNO/M3

ACGIH TLV:10 MG ZNO/M3; 9192

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:YES | IARC:YES | OSHA:NO

Health Hazards Acute and Chronic:FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL.

Explanation of Carcinogenicity: NICKEL IS LISTED UNDER IARC AND NTP.

Effects of Overexposure:ACUTE:METALLIC TASTE,NAUSEA,TIGHTNESS OF CHEST,FEVER,DIZZINESS,DRYNESS,IRRITATION OF EYES,NOSE AND TH ROAT.

CHRONIC:EXCESSIVE LEVELS MAY CAUSE BRONQUIAL ASTHMA, LUNG FIBROSIS AND PNEUMOCONIOSIS.

Medical Cond Aggravated by Exposure:AGGRAVATION OF EXISTING RESPIRATORY OR ALLERGIC CONDITIONS.HIGHER LEVEL OF LUNG RELATED PROBLEMS AMONG SMOKERS.

First Aid:REMOVE FROM EXPOSURE AND OBTAIN PROMPT MEDICAL ATTENTION. IF NOT BREATHING, GIVE CPR/OXYGEN. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY AMERICAN RED CROSS.

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Extinguishing Media:AS APPROPIATE FOR SURROUNDING FIRE. Fire Fighting Procedures:FIRE FIGHTERS SHOULD USE NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT WHEN FIGHTING CHEMICAL FIRE. USE WATER SPRAY TO COOL NEARBY CONTAINERS EXPOSED TO FIRE. Unusual Fire/Explosion Hazard:FIRE OR EXCESSIVE HEAT MAY CAUSE PRODUCTION OF HAZARDOUS DECOMPOSITION PRODUCTS.
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Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUE AND PLACE IN APPROPIATE DISPOSAL CONTAINER.
========== Handling and Storage ============
Other Precautions:TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES.MONITOR AIR TO ENSURE ACCEPTABLE EXPOSURES.AVOID ELECTRICAL SHOCK BY MAINTAINING DRY WORK AREA. WELDING ARC CAN IGNITE COMBUSTIBLES AND FLAMMABLES.
====== Exposure Controls/Personal Protection =======
Respiratory Protection:FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR IN CONFINED SPACES OR WHERE VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.
Ventilation:LOCAL EXHAUST TO KEEP BELOW TLV. Protective Gloves:WELDER'S GLOVES. Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS. Other Protective Equipment:SUBSTANTIAL DARK CLOTH,ARM PROTECTOR,APRON,HAT AND SHOULDER PROTECTION. Work Hygienic Practices:WASH HANDS THOROUGHLY BEFORE EATING,SMOKING OR USING SANITARY FACILITIES. Supplemental Safety and Health NONE.
========= Physical/Chemical Properties =========
HCC:N1 Solubility in Water:INSOLUBLE Appearance and Odor:METALLIC ROD OR WIRE.
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES NONE. Stability Condition to Avoid:NONE. Hazardous Decomposition Products:FUMES OF METALS AND METAL OXIDES FROM
ELECTRODE AND BASE METAL, CARBON MONOXIDE, CARBON DIOXIDE, OZONE, NITROGEN OXIDES.

Disposal Considerations =========

Waste Disposal Methods:CONSULT WITH YOUR LOCAL ENVIRONMENTAL OFFICER.DISPOSE OF FUMES,FLUX OR WELD GRINDING RESIDUE FROM THE WORK AREA OR FROM FILTERS IN ACCORDANCE WITH FEDERAL,STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

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