Product ID:ID 08606 TUA-GD,383 BROWN ZENTHANE MSDS Date:02/08/1990 FSC:8010 NIIN:01-229-7543 MSDS Number: BHXGD === Responsible Party === Company Name: HENTZEN COATINGS INC Address:6937 W MILL ROAD Box:18642 City:MILWAUKEE State:WI ZIP:53218-1225 Country:US Info Phone Num:414-353-4200 / FAX 414-353-0286 Emergency Phone Num:414-353-4200 Preparer's Na me:JANE FREEMAN CAGE:09225 === Contractor Identification === **Company Name: HENTZEN COATINGS INC** Address:6937 WEST MILL ROAD Box:18749 City:MILWAUKEE State:WI ZIP:53218 Country:US Phone:414-353-4200 CAGE:09225

Ingred Name:METHYL ISOAMYL KETONE CAS:110-12-3 RTECS #:MP3850000 Fraction by Wt: 15.50% OSHA PEL:100 PPM ACGIH TLV:50 PPM; 9293

Ingred Name:PREPOLYMER OF HEXAMETHYLENE DIISOCYANATE Fraction by Wt: 30-40%

Ingred Name:SIL

ICA, CRYSTALLINE - QUARTZ CAS:14808-60-7 RTECS #:VV7330000 Fraction by Wt: 20-30% OSHA PEL:SEE TABLE Z3 ACGIH TLV:0.1 MG/M3 RDUST;9293

Ingred Name:BLACK IRON OXIDE PIGMENT CAS:1317-61-9 Fraction by Wt: 1.0-5.0% Other REC Limits:NUISANCE DUST

Ingred Name:IRON OXIDE CAS:1309-37-1 RTECS #:NO7400000 Fraction by Wt: 1.0-5.0% Other REC Limits:NUISANCE DUST OSHA PEL:10 MG/M3 (FE) ACGIH TLV:5 MG/M3(FE),B2; 9293

Ingred Name:METHYL ISOBUTYL KETONE (SARA III) CAS:108-10-1 RTECS #:SA9275000 Fraction by Wt: 15.02% OSHA PEL:100 PPM/75 STEL ACGIH TLV:50 PPM/75 STEL; 9293 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:CHROMIUM (SARA III) CAS:7440-47-3 RTECS #:GB4200000 Fraction by Wt: 5.37% OSHA PEL:1 MG/M3 ACGIH TLV:0.5 MG/M3; 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:N-BUTYL ACETATE (SARA III) CAS:123-86-4 RTECS #:AF7350000 Fraction by Wt: 1.18% OSHA PEL:150 PPM/200 STEL ACGIH TLV:150 PPM/200STEL;9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:1,6-DIISOCYANATOHEXA

NE (HEXAMETHYLENE DIISOCYANATE) CAS:822-06-0 RTECS #:MO1740000 Fraction by Wt: 120F OR < 32F. STORE LRG AMTS IN BLDG DESIGNED TO COMPLY W/OSHA1910.106.KEEP AWAY FROM SPARKS, OPEN FLAME.KEEP CONTAINERS TIGHTLY CLOSED Other Precautions: IF MOISTURE ENTERS CONTAINERS, PRESSURE CAN BUILD DUE TO REACTION, PRODUCE CO2, CAN CAUSE SEALED CONTAINER TO PRESSURIZE & BURST, DO NOT RESEAL IF CONTAMINATED, DO NOT TAKE INTERNALLY. CONTAINERS SHOU LD BE GROUNDED WHEN POURING. **** ======== Respiratory Protection: SURGEON GENERAL REQUIRES AIRLINE RESPIRATORS TO BE USED UNLESS AIR SAMPLING SHOWS EXPOSURE TO BE BELOW OSHA LIMITS. USE EITHER CHEM CARTRIDGE/AIRLINE RESPIRATORS REQUIRED. SAME PRECAUTIONS USE DURING MIXING OR WHERE PAINT FUMES ARE PRESENT. Ventilation: GEN DILUTE/LOCAL EXHAUST VENT IN VOL/PATTERN TO KEEP AIR CONTAM CONCENTRATE BELOW LIMIT.REMOVE DECOMP PROD WHEN WELD,ETC Protective Gloves: CHEMICAL **RESISTANT GLOVES.** Eve Protection:SAFETY EYEWEAR W/SPLASH GUARDS/SHIELDS Other Protective Equipment: WEAR PROTECTIVE CLOTHING TO KEEP SKIN CONTACT AT MINIMUM. AVOID CONTACT WITH EYES, SKIN & CLOTHING. WASH THOROUGHLY. Work Hygienic Practices: WASH HANDS & ANY EXPOSED SKIN THOROUGHLY BEFORE EATING OR SMOKING. SMOKE IN SMOKING AREAS ONLY. Supplemental Safety and Health **** AVOID FREE FALL OF LIQUID IN EXCESS OF A FEW INCHES. USE W/ADEQUATE VENTILATION & RESPIRATORY EQUIP. EMPTIED CO NTAINERS MAY RETAIN HAZARDOUS RESIDUE OR EXPLOSIVE VAPORS. FOLLOW ALL PRECAUTIONS IN THIS DATA SHEET UNTIL CONTAINER IS THOROUGHLY CLEANED OR DESTROYED.**FLUSH AREA W/WATER.REMOVE CONTAINER TO SAFE PLACE.

HCC:F2

Boiling Pt:B.P. Text:232 TO 418F Decomp Temp:Decomp Text:400F,204C Vapor Pres:15.00 Vapor Density:> THAN AIR Spec Gravity:1.243 Viscosity:65-68 KREBS Evaporation Rate & amp; Reference:FASTER THAN BUTYL ACETATE Solubility in Water:REACTS WITH WATER Appearance and Odor:OPAQUE LIQUID WITH SOLVENT ODOR. Percent Volatiles by Volume:51.57

Stability Indicator/Materials to Avoid:YES
WATER, ALCOHOLS, GLYCOL ETHERS, AMINES.
Stability Condition to Avoid:WATER CONTAMINATION. *(CO2 EVOLVED). DON'T APPLY TO HOT SURFACES. NEVER USE WELD/CUT TORCH ON/NEAR DRUM(EVEN EMPTY DRUM)
Hazardous Decomposition Products:BY FIRE: CO2, CO, OXID
ES OF NITROGEN, TRACES OF HYDROGEN CYANIDE, HEXAMETHYLENE DIISOCYANATE.

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE & FEDERAL REGULATIONS. INCINERATION IS PREFERRED METHOD OF DISPOSAL.***CARBIDE'S TERGITOL TMN-10 (20%) & WATER (80%).**W/NON-SPARK TOOLS INTO OPEN CONTAINER- ADD MORE NEUTRALIZER & WASH AREA W/NEUTRALIZER **

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