

===== Product Identification =====

Product ID:RL 8741B COMPONENT B

MSDS Date:01/01/1987

FSC:8010

NIIN:01-141-2419

Kit Part:Y

MSDS Number: BHWMQ

=== Responsible Party ===

Company Name:RM ENGINEERED PRODUCTS, INC.

Address:4854 O'HEAR AVENUE

City:NORTH CHARLESTON

State:SC

ZIP:29406

Country:US

Info Phone Num:803-744-6261

Emergency Phone Num:803-744-6261

CAGE:0DCP7

=== Contractor Identificatio

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Company Name:RM ENGINEERED PRODUCTS INC

Address:4854 O HEAR AVE

Box:City:NORTH CHARLESTON

State:SC

ZIP:29406

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Phone:803-744-6261

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===== Composition/Information on Ingredients =====

Ingred Name:1,6-DIISOCYANATOHEXANE (HEXAMETHYLENE DIISOCYANATE)

CAS:822-06-0

RTECS #:MO1740000

Fraction by Wt: 1.2%

ACGIH TLV:0.005 PPM; 9192

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:HOMOPOLYMER OF HDI

CAS:4035-89-6

Fraction by Wt: 75%

Ingred Name:N-BUTYL ACETATE

(SARA III)
CAS:123-86-4
RTECS #:AF7350000
Fraction by Wt: 25%
OSHA PEL:150 PPM/200 STEL
ACGIH TLV:150 PPM/200STEL;9192
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Health Hazards Acute and Chronic:1 MG/M3 RECOMMENDED, N-BUTYL ACETATE
150 PPM. EXPOSURE ABOVE TLV MAY LEAD TO BRONCHITIS, BRONCHIAL
SPASMS & PULMONARY EDEMA. MAY CAUSE IRRITATION OR CORROSIVE ACTION

ON SKIN, EYES AND INTERNAL TISSUE SENSITIZATION IS KNOWN.
Effects of Overexposure:1 MG/M3 RECOMMENDED, N-BUTYL ACETATE 150 PPM.
EXPOSURE ABOVE TLV MAY LEAD TO BRONCHITIS, BRONCHIAL SPASMS &
PULMONARY EDEMA. MAY CAUSE IRRITATION OR CORROSIVE ACTION ON SKIN,
EYES AND INTERNAL TISSUE SENSITIZATION IS KNOWN.

===== First Aid Measures =====

First Aid:EYES: FLUSH WITH CLEAN, LUKEWARM WATER, OBTAIN MEDICAL
ATTENTION. SKIN: WASH WITH SOAP & WATER.
INHALATION: MOVE TO AREA
FREE FROM RISK AND ADMINISTER OXYGEN OR ARTIFICIAL RESPIRATION AS
NEEDED, OBTAIN MEDICAL ATTENTION. INGESTION: DO NOT INDUCE
VOMITING. CONSULT PHYSICIAN.

===== Fire Fighting Measures =====

Flash Point Method:PMCC
Flash Point:82 F/28 C
Lower Limits:1.7
Upper Limits:7.6
Extinguishing Media:DRY CHEMICAL, CARBON DIOXIDE, HIGH EXPANSION
CHEMICAL FOAM.
Fire Fighting Procedures:FULL EMERGENCY EQUIPMENT, SELF CONTAINED
BR

EATING APPARATUS AND FULL PROTECTIVE CLOTHING SHOULD BE WORN.
SOLVENT VAPOR HEAVIER THAN AIR.
Unusual Fire/Explosion Hazard:HDI VAPORS AND HIGHLY TOXIC GASSES MAY BE
GENERATED. CLOSED CONTAINERS MAY EXPLODE IN EXTREME HEAT OR BURST
WHEN CONTAMINATED WITH WATER.

===== Accidental Release Measures =====

Spill Release Procedures:EVACUATE NON-ESSENTIAL PERSONNEL. VENTILATE &
REMOVE ALL SOURCES OF IGNITION. COVER SPILL WITH ABSORBENT
MATERIAL. NOTIFY
AUTHORITIES, REACT WITH DECONTAMINATION SOLUTION
FOR 10 MIN, TERGITOL TMN-10(2 0%) WATER (80%).RESPIRATORY
PROTECTION RECOMMENDED

===== Handling and Storage =====

Handling and Storage Precautions:KEEP AWAY FROM HEAT, SPARKS AND OPEN
FLAMES. STORE IN TIGHTLY CLOSED CONTAINERS TO PREVENT MOISTURE
CONTAMINATION.
Other Precautions:GROUND CONTAINER DURING STORAGE AND TRANSFER
OPERATIONS.

===== Exposure Controls/Personal Protection ==
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Respiratory Protection:AIR LINE RESPIRATORS UNLESS SAMPLING DATA ALLOWS
CHEMICAL CARTRIDGE RESPIRATORS.
Ventilation:LOCAL EXHAUST: KEEP CONCENTRATION BELOW TLV. SPECIAL:
EXPLOSION PROOF. MECHANICAL: KEEP CONCENTRATION BELOW TLV.
Protective Gloves:CHEMICAL RESISTANT.
Eye Protection:SPLASH PROOF SAFETY GOGGLES.
Other Protective Equipment:EYEWASH AND SHOWER.
Supplemental Safety and Health
KEY1=F4.

===== Physical/Chemical Properties =====

HCC:F3
Boi

ling Pt:B.P. Text:>248F,>120C
Vapor Pres: THAN AIR
Spec Gravity:1.06 (H2O=1)
Evaporation Rate & Reference:SLOWER (BU ACETATE=1)
Solubility in Water:INSOLUBLE
Appearance and Odor:CLEAR PALE YELLOW LIQUID WITH SOLVENT ODOR.
Percent Volatiles by Volume:30

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES
WATER, AMINES, STRONG BASES, ALCOHOLS, METAL COMPOUNDS, SUFACE ACTIVE MATERIALS.
Stability Condition to Avoid:POLYMERIZATION MAY OCCUR WITH MOISTURE OR OTHER ISOCYANATE REACTIVE MATERIALS OR MAY OCCUR ABOVE 400 F.
Hazardous Decomposition Products:BY HEAT AND FIRE: CARBON DIOXIDE, CARBON MONOXIDE, OXIDES OF NITROGEN, TRACES OF HCN OR HDI.
Conditions to Avoid Polymerization:MOISTURE, ISOCYANATE REACTIVE MATERIALS OR TEMPERATURES ABOVE 400 F.

===== Disposal Considerations =====

Waste Disposal Methods:IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. INCINERATION IS THE PREFERRED METHOD. EMPTY CONTAINERS MUST BE HANDLED WITH CARE DUE TO PRODUCT RESIDUE AND FLAMMABLE SOLVENT VAPORS.

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