3M -- 3M CO P/N E0800 -- 8030-00-080-2171 Product ID:3M CO P/N E0800 MSDS Date:07/20/1988 FSC:8030 NIIN:00-080-2171 MSDS Number: BHQRX === Responsible Party === Company Name:3M Address:3M CENTER City:ST. PAUL State:MN ZIP:55144-1000 Country:US Info Phone Num:612-733-1110 Emergency Phone Num:612-733-1110 CAGE:76381 === Contractor Identification === Company Name: MINNESOTA MINING AND MFG CO, DBA 3M Address:3M CENTER BLDG 224-5S -04 Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:866-556 5712 / 612-733-1110 CAGE:76381 ======= Composition/Information on Ingredients ======== Ingred Name: METHYL ISOBUTYL KETONE (SARA III) CAS:108-10-1 RTECS #:SA9275000 Fraction by Wt: 6.0%

OSHA PEL:100 PPM/75 STEL

ACGIH TLV:50 PPM/75 STEL; 9293

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: CALCIUM CARBONATE (MARBLE) (LIMESTONE)

CAS:1317-65-3

RTECS #:EV9580000

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 T DUST; 9192

Ingred Name: ORGANIC SALT

Ingred Name: ANTIOXIDANT

Ingred Name:PHOSPHATE PLASTICIZER

Ingred Name: ROSIN ESTER

Ingred Name: IRON OXIDE AND FILLER

Ingred Name: METHYL ETHYL KETONE (2-BUTANONE) (MEK) (SARA III)

CAS:78-93-3

RTECS #:EL6475000 Fraction by Wt: 42.0%

OSHA PEL:200 PPM/300 STEL ACGIH TLV:200 PPM/300STEL 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: METHYL ISOBUTYL KETONE (SARA III)

CAS:108-10-1

RTECS #:SA9275000 Fraction by Wt: 6.0%

OSHA PEL:100 PPM/75 STEL

ACG

IH TLV:50 PPM/75 STEL; 9293

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7 RTECS #:XR2275000 Fraction by Wt: 3.0%

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:LAB ANIMAL STUDIES INDICATE THAT

CHRONIC OVEREXPOSURE TO METHYL ETHYL KET

ONE VAPORS CAN CAUSE EMBRYO FETOTOXIC EFFECTS. NO RECORD OF ADVERSE REPRODUCTIVE EFFECTS TO HUMANS. LAB ANIMAL-ISOBUTYL KETONE VAPORS PRODUCE KIDNEY DAMAGE. TITANIUM DIOXIDE POTENTIAL CANCER HAZARD BASES ON ANIMALS AT EXTREME HIGH, REPEATED EXPOS Effects of Overexposure: EYE: IRRI. REDNESS, SMARTING, TEARING & SWELLING. SKIN: PROLONGE/REPEATED SKIN CONTACT WILL DEFAT, IRRI, POSSIBLE DERMATITIS. DRYNESS, INCLUDING CRACKING. INHAL: IRRI TO RESPIRTORY SY. DIZZ, HEADACHE, NAUSEA, FATIGUE. ASPHYXIATION. INGES: GASTROINTESTINAL IRRI, NAUSEA. ASPIRATION IN LUNGS FROM **VOMIT LUNG DAM &/OR DEATH** First Aid:EYE: IMMED FLUSH WITH PLENTY OF WATER AT LEAST 10 MIN. CALL PHYSICIAN. SKIN: WASH WITH SOAP & WATER. INHAL: REMOVE TO FRESH AIR. GIVE CPR IF NEEDED. CALL PHYSICIAN. SWALLOWED: DO NOT INDUCE VOMIT; IMM ED CALL PHYSICIAN ========== Fire Fighting Measures ========= ======= Flash Point: 20 F -6.67 C Lower Limits: 1.4 Upper Limits:11.5 Extinguishing Media: CO2, FOAM, DRY CHEMICALS, WATER Fire Fighting Procedures: FIRE FIGHTERS SHOULD BE EQUIPPED WITH SELF CONTAINED BREATHING APPARATUS WHEN FIGHTING FIRES INVOLVING THIS **MATERIAL** Unusual Fire/Explosion Hazard: EXTREMELY FLAMMABLE. OVRHEATED, CLOSED CONTAINERS ADJACENT TO FIRE COULD EXPLODEDUE TO PRESSURE BUILDUP ======== Accidental Release Measures ============= Spill Release Proc

edures: OBSERVE PRECAUTIONS. EXTINGUISH ALL IGNITION SOURCES. COLLECT SPILLED MATERIAL, CLEAN UP RESIDUE & STORE IN CLOSED METAL CONTAINER (U.S. DEPT. OF TRANS APPROVED) IF WASTE WILL **BE SHIPPED**

============= Handling and Storage ==========================

Handling and Storage Precautions: KEEP AWAY FROM IGNITION SOURCES. USE ONLY IN AREASADEQUATELY VENT WITH ENOUGH AIR MOVEMENT TO REMOVEVAPORS & PREVENT VAPOR BUILD-UP

Other Precautions: PREVENT CONTACT WITH EYES AND SK

Eye Protection: IMPERVIOUS CHEM GOGGLES/SAFETY GLASSES

Supplemental Safety and Health

NK

Physical/Chemical Properties =========

HCC:F3

Boiling Pt:B.P. Text:175 F(MEK) Decomp Temp:Decomp Text:NA

Vapor Pres:68F@80MM

Vapor Density:2.5 Spec Gravity:1.04

pH:NA

Evaporation Rate & Dr. Reference: 2.7

Solubility in Water:SLIGHT

Appearance and Odor:RED, HEAVY SYRUP--KETONE ODOR

Percent Volatiles by Volume:48.0

Corrosion Rate:NA

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES

NA

Hazardous Decomposition Products:CO, CO2

AND SMOKE PARTICLES WHEN

SUBJECTED TO EXCESSIVE HEATOR FLAME

======= Disposal Considerations ==========

Waste Disposal Methods:COMMERCIAL INCIN WITH DESTRUCTION & REMOVAL EFFICIENCY GREATER THAN 99.99% OR RECLAMATION IS PREFERRED. OTHERWISE DISPOSE IN ACCORDANCE WITH APPLICABLE REG. U.S. EPA HAZARDOUS WASTE NUMBER: D001 IGNITABLE

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