## 

State:OH

ZIP:45242 Country:US

Info Phone Num:513-891-2000

Emergency Phone Num:800-424-9300 (CHEMTREC)

CAGE:HO350

=== Contractor Identification ===
Company Name:J. W. HARRIS CO., I

NC.

Address:10930 DEERFIELD ROAD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:27911

Company Name: JW HARRIS CO INC Address: 10930 DEERFIELD RD

Box:City:CINCINNATI

State:OH ZIP:45242 Country:US

Phone:513-891-2000

CAGE:HO350

======= Composition/Information on Ingredients ========

Ingred Name: SILVER (SARA 313) (CERCLA)

CAS:7440-22-4

RTECS #:VW3500000 Fraction by Wt: 56% OSHA PEL:0.01 MG/M3 ACGIH TLV:0.1 MG/M3

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred N

ame:COPPER (SARA 313) (CERCLA)

CAS:7440-50-8

RTECS #:GL5325000 Fraction by Wt: 22%

OSHA PEL:0.1MG/M3 FUME;1 DUST

ACGIH TLV:0.2 MG/M3 FUME

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: ZINC OXIDE (SARA 313) (CERCLA)

CAS:1314-13-2

RTECS #:ZH4810000 Fraction by Wt: 17%

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST

Ingred Name:TIN CAS:7440-31-5

RTECS #:XP7320000 Fraction by Wt: 5% OSHA PEL:2 MG/M3 ACGIH TLV:2 MG/M3

Ingred Name: BORATE (1-), TETRAFLUORO-, POTASSIUM; (POTASSIUM FLUOBORATE

ASF)

CAS:14075-53-7

RTECS #:ED2800000

OSHA PEL:N/K ACGIH TLV:N/K

Ingred Name:POTASSIUM METABORATE; (BORIC ACID)

CAS:11113-50-1

OSHA PEL:10 MG/M3 BORATE ACGIH TLV:5 MG/M3 BORATE

Ingred Name: POTASSIUM BORATE; (POTASSIUM TETRABORATE AS BORATES)

CAS:1332-77-0 OSHA PEL:N/K ACGIH TLV:N/K

Ingred Name:SUPDAT: W/RESPECT TO FUME PLUME AS WELL AS PRESENCE OF CONTAMINANTS IN ATM (SUCH AS CHLORINATED HYDROCARB VAPS (ING 9) RTECS #:9999999ZZ

Ingred Name: ING 8: FROM CLEANING & DEGREASING ACTI

VITIES). WHEN FILLER
METAL IS CONSUMED, FUME & GAS DECOMP PRODS GENERATED (ING 10)
RTECS #:9999992Z

Ingred Name:ING 9:ARE DIFFERENT IN PERCENT & FORM FROM LISTED SOLID WIRE/ROD INGREDS. FUME & GAS DECOMP PRODS & NOT INGREDS (ING 11) RTECS #:9999999ZZ

Ingred Name:ING 10: IN ROD/WIRE ARE IMPORTANT. CONC OF GIVEN FUME/GAS COMPONENT MAY DECR OR INCR BY MANY TIMES THE ORIGINAL (ING 12) RTECS #:9999992Z

Ingred Name: ING 11:CONC IN FILLER METAL. DECOMP PRODS OF NORM OPERATION INCL. T

HOSE ORIGINATING FROM VOLATILIZATION REACTION (ING 13) RTECS #:9999992Z

Ingred Name: ING 12: OF THE WIRE.

RTECS #:9999999ZZ

Ingred Name: VENT: EMPLOYEE TO KEEP HIS/HER HEAD OUT OF THE FUMES. SEE ANSI/ASC Z49.1 SECTION 5.

RTECS #:9999999ZZ

Ingred Name:EYE PROT: & FULL LENGTH FACESHIELD . USE FACESHIELD W/FILTER LENS OF APPROP SHADE NUMBER (SEE ANSI/ASC (ING 16) RTECS #:9999999ZZ

Ingred Name:ING 15: Z49.1-SECTION 4.2). PROVIDE PROT SCREENS & FLASH GOGGLES, IF NECESSARY, TO SHIELD OT HERS

RTECS #:9999999ZZ

Ingred Name:OTHER PROT EQUIP: INCL WELDER'S GLOVES & PROT FSHLD & MAY INCL ARM PROTECTORS, APRONS, HATS, SHOULDER PROT, AS (ING 18) RTECS #:9999992Z

Ingred Name: ING 17: WELL AS DARK SUBSTANTIAL CLOTHING. RTECS #:9999997Z

========= Hazards Identification ==============

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation: YES Skin: NO Ingestion: NO

Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acu

te and Chronic:ACTUAL EXPOS SHOULD BE DETERMD BY MONITORING FUME IN OPERATOR'S BRTHG ZONE. COPPER & ZINC FUME MAY CAUSE METAL FUME FEVER. SHORT TERM SYMPS MAY INCL METALLIC TASTE IN MOUTH, DRYNESS/IRRIT OF THROAT FO LLOWED BY COUGH, SHORTNESS OF BRTH, NAUS, FEVER, BODY ACHES & CHILLS. LONG TERM EXPOS TO WELDING FUME, (EFTS OF OVEREXP)

Explanation of Carcinogenicity: NOT RELEVANT

Effects of Overexposure: HLTH HAZ: GASES OR DUST MAY CONTRIBUTE TO PULM IRRIT OR PNEUMOCONIOSIS.

BRAZING ALLOYS ARE FREQUENTLY USED

W/FLUORIDE TYPE FLUX. IF APPLICABLE, FLUX FUME SHOULD BE CONSIDERED IN EVALUATION OF HAZARDS.

Medical Cond Aggravated by Exposure: INDIVIDUALS WITH IMPAIRED PULMONARY FUNCTIONS OR ILLNESS MAY HAVE SYMPTOMS EXACERBATED BY FUME IRRITANTS.

First Aid:INGEST: CALL MD IMMEDIATELY . EYES: IMMEDIATELY FLUSH W/POTABLE WATER FOR A MINIMUM OF 15 MINUTES, SEEK ASSISTANCE FROM MD

. SKIN: FLUSH W/COPIOUS AMOUNTS OF WATER. CALL MD . INHAL: REMOVE FROM DUST OR FUME EXPOSURE. IF BREATHING HAS STOPPED, PERFORM ARTIFICIAL RESPIRATION. SUMMON MEDICAL AID IMMEDIATELY.

## Flash Point: NONFLAMMABLE

Extinguishing Media: MEDIA SUITABLE FOR SURROUNDING FIRE.

Fire Fighting Procedures: USE NIOSH/MSHA APPROVED SCBA AND FULL PROTECTIVE EQUIPMENT.

Unusual Fire/Explosion Hazard: OPEN FLAME AND SPARKS CAN IGNITE COMBUSTIBLES.

| ======= Accidental Release Mea             | asures ======== |
|--|-----------------|
| Spill Release Procedures:NOT APPLICABLE.   |                 |
| Neutralizing Agent: NONE SPECIFIED BY MANU | IFACTURER.      |

=========== Handling and Storage ==================

Handling and Storage Precautions: READ & UNDERSTAND MFR'S INSTRUCTIONS & LABEL ON PROD. SEE SNSI/AWS PUBLICATION, "SFTY IN WELDING & CUTTING" & OSHA 29 CFR 1910 FOR MORE DETAIL.

Other Precautions: ONE REC WAY TO DETERM COMPOSITION & QTY OF FUME

GASES TO WHICH WORKERS ARE EXPOS IS TO TAKE AIR SAMPLE IN WORKER'S BRTHG ZONE. SEE ANSI/AWS F1.1 AVAIL FROM AWS. PRODS ARE SHIPPED NONHAZ, NONFLAMM, NONEXPLO & NONREACTIVE SOLID MATLS.

====== Exposure Controls/Personal Protection ========

Respiratory Protection: USE NIOSH/MSHA APPROVED RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN BRAZING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation:

USE ENOUGH VENT, LOC EXHST AT FLAME TO KEEP FUMES & GASES BELOW TLV'S IN WORKER'S BRTHG ZONE & GEN AREA. TRAIN (ING 14)

Protective Gloves:WELDER'S GLOVES.

Eye Protection: ANSI APPRVD CHEM WORKERS GOGGS (ING 15)

Other Protective Equipment:WEAR HEAD & BODY PROT WHICH HELP PVNT INJURY FROM HEAT, RADIA, SPKS & FLAME. SEE ANSI 149.1. AT MINIMUM THIS (ING 17)

Work Hygienic Practices: NONE SPECIFIED BY MANUFACTURER.

Supplemental Safety and Health

HAZ DECOMP PROD: PROCESS, PROC & FILLER METALS

USED. OTHER CNDTNS WHICH

INFLUENCE COMPOSITION & QTY OF FUMES & GASES WHICH WORKERS MAY BE EXPOS INCL: COATING ON METAL BEING BRAZED (SUCH AS PAINT/PLATI NG/GALVANIZING), NUMBER OF OPERATORS & VOL OF WORK AREA, QUALITY & AMT OF VENT, POSITION OF OPERATOR'S HEAD (ING 8)

| ========== Physical/Chemical Properties ==========         |
|--|
| HCC:N1 Appearance and Odor:NONE SPECIFIED BY MANUFACTURER. |
| ========= Stability and Reactivity Data =========          |

Stability Ind

icator/Materials to Avoid:YES

NONE SPECIFIED BY MANUFACTURER.

Stability Condition to Avoid: NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products:BRAZING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. COMPOSITION & QTY ARE BOTH DEPENDENT ON METAL BEING BRAZED, (SUPDAT)

======= Disposal Considerations ==========

Waste Disposal Methods:DISPOSAL MUST BE IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS.

Disclaimer (provided with this information

by the compiling agencies): This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever, expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this information to their particular situation.