Product ID:G-N METAL ASSEMBLY PASTE MSDS Date:11/11/1992 FSC:9150 NIIN:00-823-7908 **MSDS Number: BFQYB** === Responsible Party === Company Name: DOW CORNING CORP Address:SOUTH SAGINAW RD City:MIDAND State:MI ZIP:48686 Country:US Info Phone Num:517-496-6000 Emergency Phone Num:517-496-5900 Preparer's Name: JACK L.SHENEBERGER CAGE:5D028 === Contractor Identification == = Company Name: DOW CORNING CORP Address:3901 S SAGINAW RD Box:997 City:MIDLAND State:MI ZIP:48686-0997 Country:US Phone:517-496-6000/517-496-6315 CAGE:5D028 Company Name: DOW CORNING CORP Address:2200 W SALZBURG RD Box:City:AUBURN State:MI ZIP:48611 Country:US Phone:517-496-4388 CAGE:71984

Ingred Name:MINERAL OIL CAS:8042-47-5 RTECS #:PY8047000 Fraction by Wt: 48% Other REC Limits:5 MG/M3 OIL MIST

Ingred Name: MOLYBDENUM DISUL

FIDE CAS:1317-33-5 RTECS #:QA4697000 Fraction by Wt: 17% Other REC Limits:NONE RECOMMENDED OSHA PEL:10 MG MO/M3 TDUST ACGIH TLV:10 MG MO/M3

Ingred Name:SILICA, AMORPHOUS CAS:112945-52-5 RTECS #:VV7310000 Fraction by Wt: 1.0% Other REC Limits:NONE RECOMMENDED OSHA PEL:6 MG/M3 ACGIH TLV:10 MG/M3 TDUST

Ingred Name:ZINC PYROPHOSPHATE CAS:7446-26-6 Fraction by Wt: 14% Other REC Limits:15 MG/M3 TOTAL DUST

Ingred Name:CALCIUM PHOSPHATE CAS:7758-87-4 Fraction by Wt: 13% Other REC Limits:15 MG/M3 TOTA L DUST

Ingred Name:ETHYLENE-BIS-STEARAMIDE CAS:110-30-5 Fraction by Wt: 3.0% Other REC Limits:NONE RECOMMENDED

Ingred Name:TRIALUMINUM PHOSPHATE CAS:13530-50-2 Fraction by Wt: 2.0% Other REC Limits:15 MG/M3 TOTAL DUST

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:UNKNOWN Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:EYES: DIRECT

| CONTACT IRRITATES<br>SLIGHTLY WITH REDNESS AND SWELLING. SKIN: REPEATED PROLONGED<br>EXPOSURES MAY IRRITATE. INHALATION: IRRITATES RESPIRATORY PASSAGES<br>VERY SLIGHTLY. INGESTION: SMALL AMOUNTS T RANSFERRED TO THE MOUTH<br>BY FINGERS DURING USE SHOULD NOT INJURE. SWALLOWING LARGE AMOUNT<br>MAY CAUSE DIGESTIVE DISCOMFORT.<br>Effects of Overexposure:EYES: SLIGHT IRRITATION WITH REDNESS AND<br>SWELLING. SKIN: IRRITATION. INHALATION: SLIGHT IRRITATION OF<br>RESPIRATORY TRACT. INGESTION: DIGEST<br>IVE DISCOMFORT.<br>Medical Cond Aggravated by Exposure:MAY ENHANCE ALLERGIC CONDITIONS ON<br>CERTAIN PEOPLE. NO KNOWN MEDICAL CONDITIONS THAT MIGHT BE<br>AGGRAVATED BY EXPOSURE TO THIS PRODUCT. NO INJURY FROM DUST SHOULD<br>OCCUR DURING REASONABLE USE. |
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| First Aid:EYES: FLUSH WITH LARGE AMOUNTS OF WATER. SKIN: WIPE OFF AND<br>FLUSH WITH WATER. WASH WITH MILD SOAP SOLUTION OR WATERLESS SKIN<br>CLEANER. INHALATION: NO FIRST AID<br>SHOULD BE NEEDED. INGESTION: NO<br>FIRST AID SHOULD BE NEEDED.  |
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| <ul> <li>Flash Point Method:OC</li> <li>Flash Point:&gt;250F,&gt;121C</li> <li>Autoignition Temp:Autoignition Temp Text:???</li> <li>Extinguishing Media:MEDIA SUITABLE FOR SURROUNDING FIRE. WATER FOG,<br/>CARBON DIOXIDE, DRY CHEMICAL, FOAM.</li> <li>Fire Fighting Procedures:SCBA AND PROTECTIVE CLOTHING SHOULD BE WORN IN<br/>FIGHTING FIRES INVOLVING CHEMICALS.</li> <li>Unusual Fire/Explosion Hazard:HAZARDOUS SULFUR OXID<br/>ES FORMED.</li> </ul>  |
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| Spill Release Procedures:REMOVE PRODUCT AND USE ABSORBENT MATERIAL TO<br>TAKE CARE OF ANY OIL-LIKE RESIDUES.<br>Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.  |
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Handling and Storage Precautions:USE REASONABLE CARE AND CAUTION IN HANDLING AND STORAGE OF THIS PRODUCT. Other Precautions:NONE KNOWN TO DOW CORNING.

====== Exposure Controls

/Personal Protection ========

Respiratory Protection:NONE NORMALLY REQUIRED.
Ventilation:MECHANICAL (GENERAL) IS RECOMMENDED. LOCAL EXHAUST SHOULD NOT BE NEEDED.
Protective Gloves:NONE NORMALLY REQUIRED.
Eye Protection:SAFETY GLASSES.
Other Protective Equipment:NONE NORMALLY REQUIRED.
Work Hygienic Practices:WASH AFTER HANDLING AND BEFORE EATING, DRINKING, OR SMOKING.
Supplemental Safety and Health
THE SAFETY PRECAUTIONS ARE FOR ROOM TEMPERATURE HANDLING; USE AT ELEVATED TEMPE
RATURES OR AEROSOL/SPRAY APPLICATIONS, MAY REQUIRE ADDED PRECAUTIONS.

HCC:V7 Vapor Pres: