Product ID:SCOTCH-GRIP(TM) 1711 RUBBER AND GASKET ADH

MSDS Date:01/02/1986

FSC:8040

NIIN:00-598-8065

MSDS Number: BFHPL === Responsible Party ===

Company Name: 3M COMPANY

Address:3M CENTER

City:ST. PAUL

State:MN

ZIP:55144-1000

Country:US

Info Phone Num:612-733-1110

Emergency Phone Num:612-733-1110

CAGE:76381

=== Contractor Identification ===

Company N

ame:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

Company Name: MINNESOTA MINING AND MFG CO, DBA 3M

Address:3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

======= Composition/Information on Ingredients ========

Ingred Name: CHLOROPRENE POLYMER

Fraction by Wt: Other REC Limits:

OSHA PEL: ACGIH TLV:

Ingred Name: MAGNESIUM RESINATE

Fraction by Wt:
Other REC Limits:
OSHA PEL:

ACGIH TLV:

Ingred Name: ANTIOXIDANT

Fraction by Wt:
Other REC Limits:

OSHA PEL: ACGIH TLV:

Ingred Name: THERMOPLASTIC RESINS

Fraction by Wt:

Other REC Limits:N/D(MFR)

OSHA PEL: ACGIH TLV:

Ingred Name:ZINC OXIDE

CAS:1314-13-2

RTECS #:ZH4810000

Fraction by Wt:

Other REC Limits:N/D

OSHA PEL:15MG/M3 TDUST/5 FUME ACGIH TLV:10MG/M3 TDUST; 9293

Ingred Name: CALCIUM CARBONATE (MARBLE) (LIMESTONE)

CAS:1 317-65-3

RTECS #:EV9580000

Fraction by Wt:

Other REC Limits:N/D(MFR)
OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name: PETROLEUM DISTILLATE. CONTAINS 23% N-HEXANE. SEE INGREDIENT

N0 8.

CAS:8030-30-6

Fraction by Wt: 21.0%

Other REC Limits:400(PPM)

OSHA PEL: ACGIH TLV:

Ingred Name: HEXANE (N-HEXANE)

CAS:110-54-3

RTECS #:MN9275000 Fraction by Wt: 7.0%

Other REC Limits:50(PPM)

OSHA PEL:500 PPM

ACGIH TLV:50 PPM; 9293

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: TOLUENE (SARA I

II)

CAS:108-88-3

RTECS #:XS5250000 Fraction by Wt: 33.0% Other REC Limits:100 PPM

OSHA PEL:200 PPM/150 STEL ACGIH TLV:50 PPM; 9293 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: ETHYL ALCOHOL (ETHANOL)

CAS:64-17-5

RTECS #:KQ6300000 Fraction by Wt: 1.0% Other REC Limits: OSHA PEL:1000 PPM

ACGIH TLV:1000 PPM; 9192

========= Hazards Identification ================

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:EYE CONTACT:LIQUID IRRITATING TO EYES.CAN CAUSE TEARING, REDNESS, AND BLURRED VISION. SKIN CONTACT:ACUTE EXPOSURE IS MIDLY IRRITATING. PROLONGED OR REPEATED CONTACT WILL PRODUCE DEFATTING AND RESULTANT DE RMATITIS. INHAL:OF VAPORS AT CONC EXCEEDING THE ESTABLISHED EXPOS LIMITS MAY CAUSE RESP(SIGN & SYMPTOM OF OVEREXPOSURED).

Effects of Overexposure:HLTH HAZ(ACUTE CHRONIC):SYSTEM IRRITATION.SYMP OF OVEREXPOS INCLUDE DROWINESS,LIGHT-HEADEDNESS,D IZZY,NAUSEA &

HDCH.RPTD OR EXTREME OVEREXPOSURE TO TOLUENE VAPOR OR N-HEXANE MAY CAUSE NEVEROUS SYSTEM D AMAGE.INGEST:SWALLOWING MAY CAUSE GASTROINESTINAL IRRITATION,NAUSEA,DIARRHEA & NERVOUS SYS IMPAIRMENT.(SEE SUP DATA)

First Aid:EYE:FLUSH EYES IMMED W/ PLENTY OF H*20 FOR AT LEAST 15 MIN(CALL PHYS.SKIN:WASH AREA W/ SOAP & H*20.INHAL:MOVE PERSON TO FRESH AIR AT ONCE.RESTORE OR SUPPORT BREATH.BREATH DI

FFICULT

PERSIST.CALL PH YS.INGEST:DO NOT INDUCE VOMITING.GIVE VICTIM TWO GL OF MILK OR WATER TO DRINK, CALL PHYS IMMEDIATELY. IF SPONTANEOUS VOMITING SHOULD OCCUR.LOWER HEAD BETWEEN KNEES TO PREVENT ASPIRATION INTO LUNGS.

============ Fire Fighting Measures =========================

Flash Point Method:CC Flash Point:-14 F;-25.56 C

Lower Limits:1.0 Upper Limits:8.0

Extinguishing Media:CO*2, DRY CHEMICAL, FOAM

Fire Fighting Procedures:FIRE FIGHTERS SHOULD BE EQUIPPED W/ SCBA WHEN

FIGHTING FIRES INVOLING THIS MATERIAL(MFR). USE NIOSH/MSHA APPROVED SCBA & FULL PROCTIVE EQUIPMENT

Unusual Fire/Explosion Hazard: EXTREMELY FLAMMABLE. OVERHEATED, CLOSED CONTAINERS ADJACENT TO FIRE COULD EXPLODE DUE TO PRESSURE BUILDUP.

======== Accidental Release Measures ===========

Spill Release Procedures:OBSERVE PRECAUTIONS IN ALL SECTION.EXTINGUISH ALL IGNITION SOURCES.COLLECT SPILLED MATERIAL,CLEANUP RESIDUE AND STORE IN CLOSED METAL CONTAINER.(

U.S.DEPOT.OF TRANSPORTATION
APPROVED IF WASTE WILL BE S HIPPED)

========== Handling and Storage ==============

Handling and Storage Precautions: KEEP AWAY FROM HEAT, SPARKS & FLAME. AVOID CONTACT W/ EYES & SKIN. AVOID PROLONGED BREATH OF VAPOR. KEEP CONTR CLOSED WHEN NOT IN USE.

Other Precautions: THE VAPORS RELEASED BY THIS PRODUCT CAN BE EASILY IGNITED. KEEP OUT OF REACH OF CHILDREN.

===== Exposure Controls/Personal Protection ========

Respirato

ry Protection:NIOSH/MSHA APPROVED RESPIRATOR APPROPRIAE FOR EXPOSURE OF CONCERN

Ventilation: USE ONLY IN AREAS ADEQUATELY VENT W/ ENOUGH AIR MOVEMENT TO REMOVE VAPORS & PREVENT VAPORS BUILDUP.CONSULT(SEE SUP DATA)

Protective Gloves: IMPERVIOUS GLOVES

Eye Protection: CHEMICAL WORKERS GOGGLES

Work Hygienic Practices: OBSERVE GOOD WORK HYGIENCE PRACTICES

Supplemental Safety and Health

SIGNS & SYMP OF OVEREXPOS:SOLVENT ASPIRATION INTO THE KUNGS AS A RESULT OF VOMITING MAY CAUSE LUNG DAMAGE

.VENT:LOCAL SAFETY/HEALTH AUTHORITIES IF ADDITIINSAL GUIDANC IS NECESSARY.

======== Physical/Chemical Properties ==========

HCC:F2

Boiling Pt:B.P. Text:140F Vapor Pres:68F 120 MM Vapor Density:3.0

Spec Gravity:0.8900

Evaporation Rate & Evaporation R

Solubility in Water:SLIGHT

Appearance and Odor:TAN,LOW VISCOSITY LIQUID W/ STRONG SOLVENT ODOR

Percent Volatiles by Volume:61.0%

======== Stability and Reactivity Data ==========

Stability

Indicator/Materials to Avoid:YES

OXIDIZERS.

Hazardous Decomposition Products: THERMAL DECOMPOSITION OR BURNING MAY PRODUCE CO, CO*2, HCL & OTHER CHLORINATED DECOMPOSITION PRODUCTS.

======= Disposal Considerations ===========

Waste Disposal Methods:COMMERICAL INCINERATION W/ DESTRUCT & REMOVAL EFFICIENTCY >=99% OR RECLAMATION IS PREFERRED.INCINERATED,MORE THAN 99% OF HCL IN EXHAUST GAS SHOULD BE REMOVED.DISPOSE IAW LOCAL & CURRENT EPA REGS. EPA HAZARDOUS WA STE NUMBER D001 (IGNITABLE).

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