

TECHALLOY MARYLAND INC.,REID-AVERY DIV. -- MIL 6013 -- 3439-00-262-2663

===== Product Identification =====

Product ID:MIL 6013

MSDS Date:11/01/1985

FSC:3439

NIIN:00-262-2663

MSDS Number: BDPWY

=== Responsible Party ===

Company Name:TECHALLOY MARYLAND INC.,REID-AVERY DIV.

Address:2310 CHESAPEAKE AVE.

City:BALTIMORE

State:MD

ZIP:21222-4012

Emergency Phone Num:301-633-9300

CAGE:59711

=== Contractor Identification ===

Company Name:TECHALLOY COMPANY, INC.

Address:2

310 CHESAPEAKE AVENUE

Box:City:BALTIMORE

State:MD

ZIP:21222

Country:US

Phone:410-633-9300; 800-638-1458

CAGE:59711

===== Composition/Information on Ingredients =====

Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500

Ingred Name:MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275000

OSHA PEL:(C) 5 MG/M3 DUST

ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:TITANIUM DIOXIDE

CAS:13

463-67-7
RTECS #:XR2275000
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:CELLULOSE (PAPER FIBER)
CAS:9004-34-6
RTECS #:FJ5691460
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3; 9192

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)
CAS:1317-65-3
RTECS #:EV9580000
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:SILICA, AMORPHOUS, DUST
CAS:112945-52-5
RTECS #:VV7310000
OSHA PEL:6 MG/M3
ACGIH TLV:10 MG/M3; 8990

Ingred Name:POTASSIUM TITANATE
CAS:12030-97-6

Ingred Name:SODIUM TITANATE
CAS:12034-34-3

Ingred Name:FELDSPAR
CAS:68476-25-5

Ingred Name:IRON OXIDE
CAS:1309-38-2
RTECS #:OM4800000

Ingred Name:GRAPHITE, NATURAL
CAS:7782-42-5
RTECS #:MD9659600
OSHA PEL:15 MPPCF RDUST
ACGIH TLV:2 MG/M3 RDUST; 9293

Ingred Name:ALPHA-ALUMINA (ALUMINUM OXIDE) (EPA LISTS ONLY FIBROUS
FORMS) (SARA III)
CAS:1344-28-1
RTECS #:BD1200000
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:POTASSIUM SILICATE
CAS:1312-76-1

Ingred Name:SODIUM SI

LICATE
CAS:1344-09-8

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:ACUTE:MAY RESULT IN DISCOMFORT SUCH AS
DIZZINESS,NAUSEA,DRYNESS OR IRRITATION OF NOSE,THROAT OR
EYES,TIGHTNESS IN CHEST,FEVER & ALLERGIC REACTIONS. CHRONIC:MAY
LEAD TO SIDEROSIS & IS BELIEVED BY SOME INVESTIGATION TO AFFECT
PULMONARY FUNCTIONS.
Effects of Overexposure:SEE "HEALTH HAZARDS".

===== First Aid Measures =====

First Aid:REMOVE TO FRESH AIR,IF BREATHING IS DIFFICULT,ADMINISTER
OXYGEN,IF BREATHING HAS STOPPED,APPLY ARTIFICIAL RESPIRATION; GET
MEDICAL HELP.

===== Fire Fighting Measures =====

Extinguishing Media:USE PROPER MEDIA FOR SURROUNDING FIRE.
Fire Fighting Procedures:NEED TO WEAR PROTECTIVE EQUIPMENT.
Unusual Fire/Explosion Hazard:WELDING ARC &
SPARKS CAN IGNITE
COMBUSTIBLES.

===== Accidental Release Measures =====

Spill Release Procedures:SWEEP UP OR SCOOP UP.

===== Handling and Storage =====

Handling and Storage Precautions:USE EXHAUST SYSTEM TO CLEAR WELDING
FUMES.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE RESPIRABLE FUME RESPIRATORY OR AIR SUPPLIED
RESPIRATOR WHEN WELDING IN A CONFINED SPACE OR WHERE

E LOCAL EXHAUST

OR VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation:USE ADEQUATE GENERAL VENTILATION & LOCAL EXHAUST AT THE ARC.

Protective Gloves:WELDER'S GLOVES.

Eye Protection:HELMET/FACE SHIELD WITH FILTER LENS.

Other Protective Equipment:WEAR PROTECTIVE CLOTHING.

Supplemental Safety and Health

===== Physical/Chemical Properties =====

HCC:N1

Solubility in Water:INSOLUBLE

Appearance and Odor:SOLID WIRE OR ROD.

Percent Volatiles by Volume:0

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===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE

Stability Condition to Avoid:NONE STATED

Hazardous Decomposition Products:IT IS COMPLEX & CAN NOT BE CLASSIFIED EASILY,DEPENDING ON THE ELECTRODE USED,COATING & CONTAMINANTS IN THE ATMOSPHERE.

===== Disposal Considerations =====

Waste Disposal Methods:DISCARD ANY PRODUCT RESIDUE,DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER.

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