Product ID:STAY-SILV 15 MSDS Date:09/01/1992 FSC:3439 NIIN:00-077-1417 MSDS Number: BCXMY === Responsible Party === Company Name: J.W. HARRIS CO., INC (UNIBRAZE CORP.) Address:10930 DEERFIELD RD City:CINCINNATI State:OH ZIP:45242 Country:US Info Phone Num:513-891-2000 Emergency Phone Num:800-424-9300 CAGE:27911 === Contractor Identification === Company Nam e:J. W. HARRIS CO., INC. Address:10930 DEERFIELD ROAD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE:27911

Ingred Name:SILVER (SARA III) CAS:7440-22-4 RTECS #:VW3500000 Fraction by Wt: 15% OSHA PEL:0.01 MG/M3 ACGIH TLV:0.1 MG/M3 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325000 Fraction by Wt: 80.0% OSHA PEL:0.1MG/M3 FUME; 1DUST ACGIH TLV:0.2 MG/ M3 FUME EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:PHOSPHOROUS (YELLOW) (SARA III) CAS:7723-14-0 RTECS #:TH3500000 Fraction by Wt: 5.0% OSHA PEL:0.1 MG/M3 ACGIH TLV:0.1 MG/M3 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:COPPER & ZINC FU ME MAY CAUSE METAL

FUME FEVER. SHORT TERM SYMPTOMS MAY INCLUDE A METALLIC TASTE IN MOUTH, DRYNESS OR IRRITATIONS OF THE THROAT FOLLOWED BY COUGHING, SHORTNESS OF BREATH, NAUSEA, FEVER, BODY ACHE & CHILLS. LONG TERM EXPOSURETO WELDING FUME, GASES/DUST MAY CONTRIBUTE TO PULMONARY (EFTS OF OVEREXP)

Explanation of Carcinogenicity:NOT RELEVANT.

Effects of Overexposure:HLTH HAZ: IRRITATION OR PNEUMOCONIOSIS. Medical Cond Aggravated by Exposure:INDIVIDUALS WITH IMPAIRED PULMONARY

FUNCTIONS OR ILLNESS MAY HAVE SYMPTOMS EXACERBATED BY FUME IRRITANTS.

First Aid:INGEST: CALL MD IMMEDIATELY . EYES: IMMEDIATELY FLUSH W/POTABLE WATER FOR A MINIMUM OF 15 MINUTES, SEEK ASSISTANCE FROM MD . SKIN: FLUSH W/COPIOUS AMOUNTS OF WATER. CALL MD .INHAL: R EMOVE FROM DUST OR FUME EXPOSURE. IF BREATHING HAS STOPPED, PERFORM ARTIFICIAL RESPIRATION. SUMMON MEDICAL AID IMMEDIATELY.

Flash Point:NONFLAMMABLE Extinguishing Media:MEDIA SUITABLE FOR SURROUNDING FIRE . NONFLAMMABLE.
Fire Fighting Procedures: USE NIOSH/MSHA APPROVED SCBA AND FULL
PROTECTIVE EQUIPMENT . NONFLAMMABLE.
Unusual Fire/Explosion Hazard: (NONFLAMMABLE) OPEN FLAME & SPARKS CAN IGNITE COMBUSTIBLES.
======================================
Spill Release Procedures:NOT APPLICABLE. Neutralizing Agent:NONE SPECIFIED BY MANUF ACTURER.
======================================
Handling and Storage Precautions:READ & UNDERSTAND MFR'S INSTRUCTNS &
PRECAUTIONARY LABEL ON PRODUCT.SEE AMERICAN NATIONAL STD Z49.1,SFTY IN WELDING&CUTTING,&OSHA PUB 2206 (29CFR1910)
Other Precautions: POSS USED W/FLUORIDE TYPE FLUX.IF APPLIC, CONSIDER
FLUX FUME IN HAZ EVAL. HAZ DECOMP: IF FLUX COATED ROD, INCLUDE BORIC
ACID (BORON OXIDE,TLV=10MG/CUM,PEL=15MG/CUM);FLUORIDES,TLV&PEL=2.5MG(F)/CUM
====
====== Exposure Controls/Personal Protection ====================================
Respiratory Protection:NIOSH/MSHA APPROVED RESPIRABLE FUME RESPIRATR/AIR SUPPLIED RESPIRATR
Ventilation:ENOUGH VENT,LOC EXHAUST AT FLAME TO KEEP FUMES&GASES < TLV'S
Protective Gloves:WELDER'S GLOVES
Eye Protection: SAFETY GLASSES, GOGGLES OR FACE (SUPDAT)
Other Protective Equipment:ARM PROTECTORS,APRONS,HATS,SHOULDER PROT,DARK STURDY CLOTHES
Work Hygienic Practices:NONE SPECIFIED BY MANUFACTURER.
Supplemental Safety and H ealth
HAZ DECOMP PROD: PROCESS, PROCEDURE, RODS USED & COATINGS. DECOMP PRODS
OF NORM OPERATION INCL THOSE ORIGINATING FROM VOLATILIZATION RXN OF
WIRE. EYE PROT: SHIELD W/ FILTER LENS OF APPROP SHADE NUMBE R
(ANSI/ASC Z49.1-SECTION 4.2) PROVIDE PROT SCREENS AND FLASH GOGGLES, IF NECESSARY, TO SHIELD OTHERS.
======================================
HCC:N1
Appearance and Odor:NONE SPECIFIED BY MANUFACTURER.

======== Stability and Reactivity

Stability Indicator/Materials to Avoid:YES NONE SPECIFIED BY MANUFACTURER. Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. Hazardous Decomposition Products:BRAZING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. COMPOSITION & QTY ARE DEPENDENT UPON METAL BEING BRAZED, (SUPDAT)

Waste Disposal Methods:WASTE DISPOSAL MUST BE IN ACCORDANCE W/FEDERAL,STATE & LOCAL REGULATIONS.

Disclai

mer (provided with this information by the compiling agencies): This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever, expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this information to their particular situation.