Product ID:SCOTCHCAST ELECTRICAL RESIN 281, PART B

MSDS Date:01/06/1993

FSC:5970

NIIN:00-073-9096

Kit Part:Y

MSDS Number: BCXKN === Responsible Party ===

Company Name:3M Address:3M CENTER

City:ST PAUL State:MN

ZIP:55144-1000 Country:US

Info Phone Num:612-733-1110

Emergency Phone Num:(612) 733-1110

CAGE:0F0U5

=== Contractor Identification ===

Company Name: MINNES

OTA MINING AND MFG CO, DBA 3M Address: 3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000 Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

Company Name: PACEBROOK LTD

Address:15 GOSDITCH ST

City:CIRENCESTER GLOS GL7 2AG

Country:UK Phone:NONE CAGE:0F0U5

======= Composition/Information on Ingredients ========

Ingred Name: CASTOR OIL/MALEIC ANHYDRIDE POLYMER

CAS:68303-83-8

Fraction by Wt: 30-35%

OSHA PEL:N/K ACGIH TLV:N/K

Ingred Name: TALC (POWDER), CONTAININ

RTECS #:WW2710000
Fraction by Wt: 35-45%
OSHA PEL:2 MG/M3 RDUST
ACGIH TLV:2 MG/M3 RDUST
Ingred Name:SUCCINIC ANHYDRIDE, DODECENYL-; (DODECENYL SUCCINIC ANHYDRIDE) CAS:25377-73-5 RTECS #:WN1225000
Fraction by Wt: 25-30%
OSHA PEL:N/K
ACGIH TLV:N/K
Ingred Name:PHENOL, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)-; (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL)
CAS:90-72-2
RTECS #:SN3500000
Fraction by Wt: 0.1-1%
OSHA PEL:N/K
ACGIH TLV:N/K
==== Hazards Identification ============
LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER.
Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:EYE:(PART B & MIXTURE OF PART A & B CAUSES IRRITATION.) SKIN:MAY CAUSE IRRITATION & BE ABSORBED THROUGH SKIN. (MIXTURE OF PART A & B MAY CAUSE IRRITATION & SENSITIZATION IN SUSCEPTIBLE INDIVIDUALS. MAY BE ABSORBED THROUGH SKIN.) INHAL:IRR
ITATION(UPPER RESPIRATORY):SIGNS/SYMPTOMS CAN INCLUDE
SORENESS OF(EFTS OF OVEREXP)
Explanation of Carcinogenicity:NOT RELEVANT
Effects of Overexposure:HLTH HAZ:NOSE & THROAT, COUGHING & SNEEZING.
INGEST:MAY CAUSE IRRITATION OF GASTROINTESTINAL
TISSUES:SIGNS/SYMPTOMS CAN INCLUDE PAIN, VOMITING, ABDOMINAL
TENDERNESS, NAUSEA, BLOOD IN VOMITUS & BLOOD IN FECES.
Medical Cond Aggravated by Exposure: NONE SPECIFIED BY MANUFACTURER.
First Aid Mossuros
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G NO ASBESTOS FIBERS; (TALC)

CAS:14807-96-6

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First Aid:EYE:IMMEDIATELY FLUSH W/LARGE AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET IMMEDIATE MEDICAL ATTENTION. SKIN:FLUSH W/LARGE AMOUNTS OF WATER. IF IRRITATION PERSISTS, GET MEDICAL ATTENTION. INHAL:REMOV E PERSON TO FRESH AIR. IF SIGNS/SYMPTOMS CONTINUE, CALL MD. INGEST:DRINK TWO GLASSES OF WATER. CALL MD.

Flash Point Method:CC Flash Point:>350F,>177C

Extinguishing Media:CO*2, FOAM, DRY

CHEMICALS

Fire Fighting Procedures:USE NIOSH/MSHA APPROVED SCBA & FULL PROTECTIVE EQUIPMENT.

Unusual Fire/Explosion Hazard:NONE

======== Accidental Release Measures ===========

Spill Release Procedures:REFER TO OTHER SECTIONS OF THIS MSDS FOR INFO REGARDING PHYSICAL & HLTH HAZARDS, RESP PROT, VENT & PERSONAL PROT EQUIP. CALL (612)733-1110 OR (612)733-6100 FOR 24-HOUR SPILL ASSISTANCE. COVER W/ABSORB ENT MATERIAL. COLLECT SPILLED MATERIAL. Neutralizing Agent:

NONE SPECIFIED BY MANUFACTURER.

========== Handling and Storage =============

Handling and Storage Precautions:STORE AWAY FROM HEAT. KEEP CONTAINER IN WELL-VENTILATED AREA. KEEP OUT OF THE REACH OF CHILDREN. KEEP CONTAINER TIGHTLY CLOSED.

Other Precautions:AVOID EYE CONTACT. COOL DOWN AREA SHOULD BE VENTILATED TO PREVENT VAPORS FROM ENTERING THE WORK AREA. AVOID INHALATION OF VAPORS CREATED DURING THE CURE CYCLE. DO NOT EAT, DRINK OR SMOKE WHEN USING T

H IS PRODUCT.

===== Exposure Controls/Personal Protection ========

Respiratory Protection:SELECT ONE OF THE FOLLOWING NIOSH/MSHA APPROVED RESPIRATORS BASED ON AIRBORNE CONCENTRATION OF CONTAMINANTS & I/A/W OSHA REGULATIONS: HALF-MASK ORGANIC VAPOR RESPIRATOR, FULL-FACE ORGANIC VAPOR RESPIRATOR.

Ventilation:PROVIDE APPROP LOC EXHST FOR HEAT CURING. CURING OVENS MUST BE EXHAUSTED TO OUTDOORS/TO SUITABLE EMISSION (SUPP DATA)
Protective Gloves:IMPERVIOUS GLOVES.
Ey

e Protection:UNVENTED GOGGLES.

Other Protective Equipment: APRON OR COVERALLS AS NECESSARY TO PREVENT CONTACT.

Work Hygienic Practices:WASH EXPOSED AREAS THOROUGHLY W/SOAP & WATER. Supplemental Safety and Health

VENT:CONTROL DEVICE. PROVIDE SUFFICIENT VENTILATION TO MAINTAIN EMISSIONS BELOW RECOMMENDED EXPOSURE LIMITS. IF EXHAUST VENTILATION IS NOT ADEQUATE, USE APPROPRIATE NIOSH/MSHA APPROVED RESPIRATORY PRO TECTION.

========== Physical/Chemical Properties ========
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HCC:N1 NRC/State Lic Num:NA Spec Gravity:1.35 Solubility in Water:NIL Appearance and Odor:BUFF COLORED, VISCOUS LIQUID. Percent Volatiles by Volume:0
======== Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES Hazardous Decomposition Products:CARBON MONOXIDE, CARBON DIOXIDE.
======= Disposal Considerations ===========

Waste Disposal Methods:INCINERATE IN INDUSTRIAL OR COMMERCIAL FACILITY. DISPOSE OF COMPLE

TELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL. SINCE REGS VARY, CONSULT APPLIC LOCAL, STATE & FEDERAL REGS OR AUTHORITIE S BEFORE DISPOSAL.

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